

FRENIC-Mini Series

FRENIC



FUJI INVERTERS

GREAT PERFORMANCE IN A COMPACT PACKAGE WELCOME TO THE NEW GENERATION OF MICRO INVERTERS



FRENIC-Mini Series Concepts



Ideal functions to meet various needs

New, compact design

Simple operation

Flexible through optionals

A broad range of model variations



Fuji Electric is the world's top market share manufacturer* of general-purpose inverters in the 4.0kW class or below.

Based on our experience and customer's needs, we have now integrated our advanced designs and industry-leading technologies to develop a new inverter series, called FRENIC-Mini.

The FRENIC-Mini features a full range of functions, compact body, simple operation, wide model variations, and global compatibility. It will meet your needs for higher performance in machines and equipment such as conveyors, fans, pumps, centrifugal separators and food processing machines, as well as the needs for system integration, energy saving, labor saving, and total cost reduction.

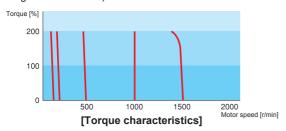


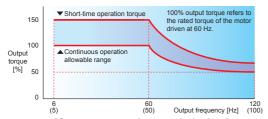


Optimum performance for traversing conveyors

High starting torque, at 150% or more

Equipped with Fuji's original simplified torque-vector control system and the automatic torque boost function, the inverter provides consistent powerful operation (when automatic torque boost is ON, slip compensation control is ON, and when running at 5Hz or more).





[Output torque characteristic data]

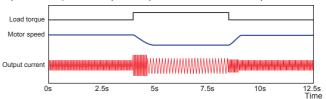
*The above graph shows an example of torque characteristics obtained when FRENIC-Mini is combined one-to-one with Fuji's standard three-phase motor (8-type series; 4 poles).

Braking resistor connectable to the inverter

Owing to a built-in braking transistor (0.4kW or larger), an optional braking resistor can be connected to increase the regenerative braking capacity for conveyance and transportation machinery that require large braking power. For inverters of 1.5kW or larger, it is possible to select the model that incorporates a braking resistor.

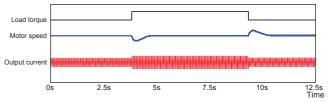
Trip-free operation

The remarkably improved current limiting function (stall prevention) allows trip-free operation even for an impact load.



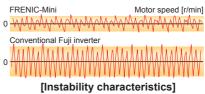
Stable operation even for a step load

The slip compensation function permits stable operation even when the motor load fluctuates (step load).



Reduced motor instability at low speed

Fuji's unique control method improves voltage control performance and reduces motor instability at low speed to about a half or less (at 1Hz) compared with that of conventional inverters.





The highly used functions for fans and pumps

Automatic energy-saving provided as a standard function

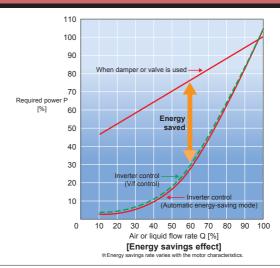
By controlling the motor loss to a minimum, FRENIC-Mini further saves electric power when applied to fans or pumps. *Energy saving rate varies with the motor characteristics.

PID control function

Permits motor operation while controlling temperature, pressure, or flow rate without using an external device such as temperature controller.

Cooling fan ON/OFF control function

The inverter's cooling fan can be turned off while the fan or pump is stopped for noise reduction and energy savings.





1. The contents of this catalog are provided to help you select the product model that is best for you. Before actual use, be sure to read the Instruction Manual/User's Manual thoroughly to assure correct operation.

2. This product is not designed and manufactured for use in machines or systems which human life is dependent upon. If you are studying use of the products in this brochure for special purposes such as for control of nuclear power stations, in sea, air or space craft, in medical or land transportation equipment, or any related systems, please contact the business office of Fuji Electric. If these products are to be used in any equipment in which there is a risk to human life or the possibility of a major loss in the event of failure, be sure to install the appropriate safety equipment.



The ideal functions to serve a multiplicity of needs for small-capacity inverters

Compatible with a wide range of frequency settings

The optimum frequency setting method can be selected to match your machine or equipment. Setting can be done by keypad panel (keys, potentiometer), analog input (4 to 20mA, 0 to +10V, 0 to 5V, 1 to 5V), multistep speed settings (8 steps) etc.

A transistor output is provided.

This enables an overload early warning, lifetime forecast or other information signals to be output during operation.

The output frequency can be set to a maximum of 400Hz.

The inverter can be used for equipment that requires a high motor speed such as centrifugal separator. In this case, check the operation in combination with the motor.

Two points can be set for a non-linear V/f pattern.

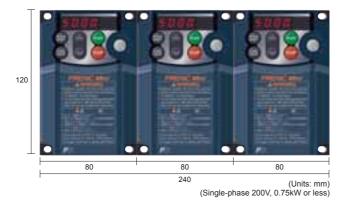
One point for the non-linear V/f pattern, which can be set as desired, has been added (making a total of 2 points), and so the V/f pattern can be adjusted to match the application.



Compact

Side-by-side mounting is possible.

Multiple inverter units can be mounted side-by-side inside a panel. This features helps to minimize the space used for installation. (Ambient temperature: 40°C or less)



Size interchangeability with Fuji's FVR-C11S series is provided.



*Applicable models, however, are limited to single-phase and three-phase 200V series with semi-standard specifications.

RS485 communications card (option) can be installed internally.

This card can be installed inside the inverter's body without changing the dimensions. RS485 communications are available as option.

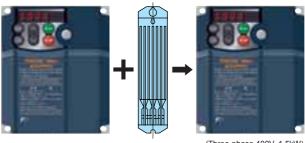


(Single-phase 200V, 0.75kW or less)

A model with built-in braking resistor is available on order.

For inverters of 1.5kW or larger, a built-in braking resistor type can be selected.

Since installation and wiring of a separate braking resistor is not required, the total mounting space is reduced.



(Three-phase 400V, 1.5kW)



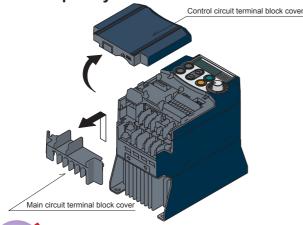


Simple operation and wiring

Frequency setting potentiometer is standard equipment.

The frequency can be adjusted easily by hand.

The control circuit terminal block cover and main circuit terminal block cover can be quickly removed.



All types of data can be displayed on the keypad.

The output frequency, set frequency, load shaft speed, output current, output voltage, alarm history, input power etc. can be displayed.



A menu mode is included in the keypad.

The menu items include the "function menu" for checking or changing function codes, "operation monitor", "I/O check", "maintenance info." and "alarm info." See the FRENIC-Mini User's Manual for details.



Maintenance

The lifetime of the DC bus capacitor can be estimated.

The capacitor's condition compared with its initial state can be confirmed.

A long-life cooling fan is included.

Use of a long-life cooling fan (design life: 7 years with an ambient temperature: 40°C) reduces maintenance work.

Cumulative running time is recorded and displayed.

The inverter records and displays the cumulative running time (lifetime) of the inverter itself, PCB, and cooling fan.

The alarm history for the 4 latest alarms is recorded.

Detailed information from back as far as the 4 latest alarms can also be checked.

It is possible to output lifetime forecast signal to the transistor output.

This signal is output when the capacitors in the DC bus circuit, the electrolytic capacitors on the PCB or the cooling fans are nearing the end of their service life.



Interface for peripheral devices and comprehensive protective functions

All models are equipped with an inrush current suppression circuit.

An inrush current suppression circuit is provided as standard in all models, so the cost of peripheral devices such as input magnetic contactors can be reduced.

A DC reactor (DCR) connection terminal is provided as standard.

A terminal for connection of a DCR, necessary for suppressing harmonics, is provided in all models.

Input/output phase loss protective function

It is possible to detect output phase loss at all times during starting and operation.

Sink/Source can be switched.

The input/output mode (Sink/Source) of the digital input terminals can be switched by means of an internal jumper switch.

The motor can be protected by a PTC thermistor.

In addition to the protection by an electronic thermal relay, the motor is protected by a PTC thermistor input.



Flexible through optionals

Function code copy function

The optional remote keypad includes a built-in copy function, so function codes can be easily set. Further, function code data copying can be easily made from the original inverter to multiple inverters, using the optional copy adaptor.

Inverter support loader software is available.

The inverter support loader program (Windows-based), which simplifies setting of function codes, is provided as an option. To run the program, the following optional three items are required; RS485 communications card, remote operation extension cable, and USB-RS485 converter.

Mounting on DIN rail

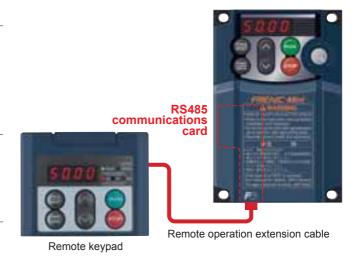
Using the rail mounting base (option), the inverter can be easily mounted on a DIN rail (35mm wide).

Replacement of older models with new ones is simple.

The latest models can be mounted without drilling additional holes by use of the mouting adapter (option).

Remote operation is possible.

Remote operation can be done easily using the optional RS485 communications card, remote keypad and remote operation extension cable.





Wide variations

A 400V series, in addition to the 200V series (single-phase, three-phase), is available.

Models with EMC filter built-in type and with braking resistor built-in type are also available.

Type1 (NEMA1) conformed model is available by attaching optional parts.



Global products

All standard models comply with the EC Directive (CE marking), UL standards and Canadian standards (cUL certification).

All standard FRENIC-Mini inverters comply with European and North American/Canadian standards, enabling standardization of the specifications for machines and equipment used at home and abroad.

If the model with built-in EMC filter is used, the model conforms to the European EMC Directive.

Europe

EC Directives (CE making), TÜV



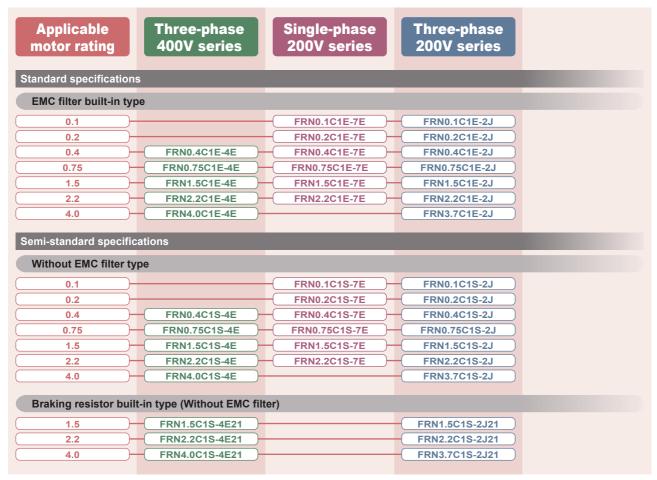


North America/Canada
UL standard (cUL certification)





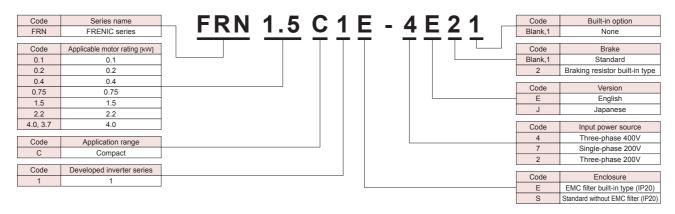
In addition to the single-phase 200V and three-phase 200V, three-phase 400V series has been newly introduced, broadening the model selection range. Model variations include EMC filter built-in type and braking resistor built-in type.



Type1 (NEMA1) conformed model is available by attaching optional parts.

• How to read the model number

The Compact Inverter FRENIC-Mini



Note) If "Built-in option" is "None" and "Brake" is "Standard", the model numbers are indicated in the same format as those of the above standard specifications.

Standard Specifications

EMC filter built-in type

The Compact Inverter FRENIC-Mini

■ Three-phase series

	Item							Specifi	cations					
Inp	ut power source		Three-	phase 40)0V			Three-	phase 20)0V				
Тур	De (FRNDDDC1E-DE/J)		FRN0.4 C1E-4E	FRN0.75 C1E-4E	FRN1.5 C1E-4E	FRN2.2 C1E-4E	FRN4.0 C1E-4E	FRN0.1 C1E-2J	FRN0.2 C1E-2J	FRN0.4 C1E-2J	FRN0.75 C1E-2J	FRN1.5 C1E-2J	FRN2.2 C1E-2J	FRN3.7 C1E-2J
App	licable motor rating *1)	kW	0.4	0.75	1.5	2.2	4.0	0.1	0.2	0.4	0.75	1.5	2.2	4.0
	Rated capacity *2) kVA		1.1	1.9	2.8	4.1	6.8	0.30	0.57	1.1	1.9	3.0	4.2	6.5
ings	Rated voltage *3) V		Three-phase, 380, 400, 415V/50Hz, 380, 400, 440, 460V/60Hz				Three-ph	ase, 200V/	50Hz, 200,	220, 230V/	60Hz			
Output ratings	Rated current *4)	А	1.5	2.5	3.7	5.5	9.0	0.8 (0.7)	1.5 (1.4)	3.0 (2.5)	5.0 (4.2)	8.0 (7.0)	11.0 (10.0)	17.0 (16.5)
On	Overload capability		150% of	rated currer	nt for 1min,	200% of ra	ated current	t for 0.5s	•					
	Rated frequency		50, 60Hz											
	Phases, voltage, frequency		Three-ph	Three-phase, 380 to 480V, 50/60Hz Three-phase, 200 to 240V, 50/60Hz										
	Voltage/frequency variat	Voltage:	+10 to -15%	(Voltage	unbalance	*10) : 2% c	r less)	Frequenc	y: +5 to -5°	%				
Input ratings	Momentary voltage dip capability *5)		When the input voltage is 300V or more, the inverter continues operation. If it drops below 300V, the inverter operates for 15ms.							or more, to			operation.	
lub	D-4- d (+0)	(with DCR)	0.85	1.6	3.0	4.4	7.3	0.57	0.93	1.6	3.0	5.7	8.3	14.0
	Rated current *6) A	(without DCR)	1.7	3.1	5.9	8.2	13.0	1.1	1.8	3.1	5.3	9.5	13.2	22.2
	Required power supply ca	apacity *7) kVA	0.6	1.1	2.0	2.9	4.9	0.2	0.3	0.6	1.1	2.0	2.9	4.9
ıg	Torque *8)	%	100		50	30		150		100		50	30	
Braking	Torque *9)	%	150					_		150				
В	DC injection braking		Starting f	requency: 0	0.0 to 60.0H	lz Brak	ing time: 0.	0 to 30.0s	Braking	level: 0 to	100% of rat	ted current		
Enc	losure (IEC 60529)		IP20, UL	open type 3	11)									
Coc	ling method		Natural c	Natural cooling Fan cooling Natural cooling				ooling	oling Fan cooling					
Wei	ght / Mass	kg	1.5	1.6	2.5	2.5	3.0	0.7	0.7	0.7	0.8	2.4	2.4	2.9

■ Single-phase series

	Item				Specifi	ications					
Inp	out power source		Single-phase 200V								
Ту	De (FRN□□□C1E-7E)		FRN0.1 C1E-7E	FRN0.2 C1E-7E	FRN0.4 C1E-7E	FRN0.75 C1E-7E	FRN1.5 C1E-7E	FRN2.2 C1E-7E			
App	olicable motor rating *1)	kW	0.1	0.2	0.4	0.75	1.5	2.2			
	Rated capacity *2)	kVA	0.30	0.57	1.1	1.9	3.0	4.1			
ings	Rated voltage *3)		Three-phase, 200V/	50Hz, 200, 220, 230V/	/60Hz						
Output ratings	Rated current *4)	А	0.8 (0.7)	1.5 (1.4)	3.0 (2.5)	5.0 (4.2)	8.0 (7.0)	11.0 (10.0)			
no	Overload capability		150% of rated currer	nt for 1min, 200% of ra	ated current for 0.5s						
	Rated frequency		50, 60Hz								
	Phases, voltage, frequer	псу	Single-phase, 200 to	240V, 50/60Hz							
S	Voltage/frequency variat	tions	Voltage: +10 to -10%	6, Frequency: +5	i to -5%						
Input ratings	Momentary voltage dip of	capability *5)		When the input voltage is 165V or more, the inverter continues operation. If it drops below 165V, the inverter operates for 15ms.							
Inpr	D-4-1	(with DCR)	1.1	2.0	3.5	6.4	11.6	17.5			
	Rated current *6) A	(without DCR)	1.8	3.3	5.4	9.7	16.4	24.8			
	Required power supply ca	apacity *7) kVA	0.3	0.4	0.7	1.3	2.4	3.5			
g	Torque *8)	%	150		100		50	30			
Braking	Torque *9)	%	_		150						
Δ	DC injection braking		Starting frequency: 0.0 to 60.0Hz Braking time: 0.0 to 30.0s Braking level: 0 to 100% of rated current								
Enc	losure (IEC 60529)		IP20, UL open type *11)								
Coc	oling method		Natural cooling Fan cooling								
Wei	ght / Mass	kg	0.7	0.7	0.7	1.2	2.4	2.9			

^{*1)} Fuji's 4-pole standard motor

*2) Rated capacity is calculated by regarding the output rated voltage as 220V for three-phase 200V and single-phase 200V series, and as 440V for three-phase 400V series.

*3) Output voltage cannot exceed the power supply voltage.

*4) Use the inverter at the current given in () or below when the carrier frequency setting is higher than 4kHz (F26:¥1 to I5) or the ambient temperature is 40°C or higher.

*5) Tested under the standard load condition (85% load for nominal applied motor).

*6) Calculated under Fuji-specified conditions.

^{**7)} Obtained when a DC REACTOR (option) is used.

*8) Average braking torque obtained with AVR control OFF (Varies with the efficiency of the motor.)

*9) Average braking torque obtained by use of external braking resistor (standard type available as option)

*10) Voltage unbalance [%] =

Max voltage [V] - Min voltage [V] x 67 (IEC 61800-3 (5.2.3))

If this value is 2 to 3%, use AC REACTOR (ACR).

[&]quot;11) NEMA1 kit (option) is required for the enclosure conforming to the UL standard TYPE1 (NEMA1). Use the inverter in the ambient temperature range from -10 to +40°C.



Without EMC filter type

The Compact Inverter FRENIC-Mini

Three-phase series

	Item							Specifi	cations					
Inp	out power source		Three-	phase 40)0V			Three-	phase 20	00V				
Туј	oe (FRNDDDC1S-DE/J)		FRN0.4 C1S-4E	FRN0.75 C1S-4E	FRN1.5 C1S-4E	FRN2.2 C1S-4E	FRN4.0 C1S-4E	FRN0.1 C1S-2J	FRN0.2 C1S-2J	FRN0.4 C1S-2J	FRN0.75 C1S-2J	FRN1.5 C1S-2J	FRN2.2 C1S-2J	FRN3.7 C1S-2J
App	licable motor rating *1)	kW	0.4	0.75	1.5	2.2	4.0	0.1	0.2	0.4	0.75	1.5	2.2	4.0
	Rated capacity *2)	kVA	1.1	1.9	2.8	4.1	6.8	0.30	0.57	1.1	1.9	3.0	4.2	6.5
ings	Rated voltage *3) V		Three-phase, 380, 400, 415V/50Hz, 380, 400, 440, 460V/60Hz				Three-ph	ase, 200V/	50Hz, 200,	220, 230V/	60Hz			
Output ratings	Rated current *4)	1.5	2.5	3.7	5.5	9.0	0.8 (0.7)	1.5 (1.4)	3.0 (2.5)	5.0 (4.2)	8.0 (7.0)	11.0 (10.0)	17.0 (16.5)	
Out	Overload capability		150% of	rated currer	nt for 1min,	200% of ra	ted current	for 0.5s						
	Rated frequency		50, 60Hz											
	Phases, voltage, frequer	Three-ph	Three-phase, 380 to 480V, 50/60Hz Three-phase, 200 to 240V, 50/60Hz											
	Voltage/frequency variat	Voltage:	+10 to -15%	ί (Voltage ι	unbalance *	10) : 2% o	less)	Frequency	y: +5 to -5%	6				
Input ratings	Momentary voltage dip capability *5)		When the input voltage is 300V or more, the inverter continues operation. If it drops below 300V, the inverter operates for 15ms.					•	0	or more, to ter operate			operation.	
lubi	D-4-44+0\ A	(with DCR)	0.85	1.6	3.0	4.4	7.3	0.57	0.93	1.6	3.0	5.7	8.3	14.0
	Rated current *6) A	(without DCR)	1.7	3.1	5.9	8.2	13.0	1.1	1.8	3.1	5.3	9.5	13.2	22.2
	Required power supply ca	apacity *7) kVA	0.6	1.1	2.0	2.9	4.9	0.2	0.3	0.6	1.1	2.0	2.9	4.9
D	Torque *8)	%	100		50	30		150		100		50	30	
Braking	Torque *9)	%	150					_		150				
Δ	DC injection braking		Starting f	requency: (0.0 to 60.0H	lz Brak	ing time: 0.	0 to 30.0s	Braking	level: 0 to	100% of ra	ted current		
Enc	losure (IEC 60529)		IP20, UL	open type '	11)			•						
Coc	oling method		Natural c	ooling	Fan cooli	ng		Natural c	ooling			Fan cooling		
Wei	ght / Mass	kg	1.1	1.2	1.7	1.7	2.3	0.6	0.6	0.6	0.7	1.7	1.7	2.3

■ Single-phase series

	Item				Specif	ications				
Inp	out power source		Single-phase 2	00V						
Ту	pe (FRN□□□C1S-7E)		FRN0.1 C1S-7E	FRN0.2 C1S-7E	FRN0.4 C1S-7E	FRN0.75 C1S-7E	FRN1.5 C1S-7E	FRN2.2 C1S-7E		
Apı	olicable motor rating *1)	kW	0.1 0.2		0.4	0.75	1.5	2.2		
	Rated capacity *2) kVA		0.30	0.57	1.1	1.9	3.0	4.1		
ngs	Rated voltage *3)	V	Three-phase, 200V/	50Hz, 200, 220, 230V	/60Hz					
Output ratings	Rated current *4)	А	0.8 (0.7)	1.5 (1.4)	3.0 (2.5)	5.0 (4.2)	8.0 (7.0)	11.0 (10.0)		
Out	Overload capability		150% of rated curre	nt for 1 min, 200% of r	rated current for 0.5s					
	Rated frequency		50, 60Hz							
	Phases, voltage, frequen	псу	Single-phase, 200 to	240V, 50/60Hz						
Sc	Voltage/frequency variate	tions	Voltage: +10 to -10%	6 Frequency: +5	to -5%					
Input ratings	Momentary voltage dip	capability *5)		When the input voltage is 165V or more, the inverter continues operation. If it drops below 165V, the inverter operates for 15ms.						
Inpr	Rated current *6) A	(with DCR)	1.1	2.0	3.5	6.4	11.6	17.5		
	Rated current 6) A	(without DCR)	1.8	3.3	5.4	9.7	16.4	24.8		
	Required power supply ca	apacity *7) kVA	0.3	0.4	0.7	1.3	2.4	3.5		
g	Torque *8)	%	150		100		50	30		
Braking	Torque *9)	%	_ 150							
ω	DC injection braking		Starting frequency: 0.0 to 60.0Hz Braking time: 0.0 to 30.0s Braking level: 0 to 100% of rated current							
End	closure (IEC 60529)		IP20, UL open type	*11)						
Cod	oling method		Natural cooling				Fan cooling			
We	ight / Mass	kg	0.6	0.6	0.6	0.8	1.7	2.3		

^{*1)} Fuji's 4-pole standard motor
*2) Rated capacity is calculated by regarding the output rated voltage as 220V for three-phase 200V and single-phase 200V series, and as 440V for three-phase 400V series.
*3) Output voltage cannot exceed the power supply voltage.
*4) Use the inverter at the current given in () or below when the carrier frequency setting is higher than 4kHz (F26:¥10 IS) or the ambient temperature is 40°C or higher.
*5) Tested under the standard load condition (85% load for nominal applied motor).
*6) Calculated under Fuji-specified conditions.

^{**7)} Obtained when a DC REACTOR (option) is used.

*8) Average braking torque obtained with AVR control OFF (Varies with the efficiency of the motor.)

*9) Average braking torque obtained by use of external braking resistor (standard type available as option)

*10) Voltage unbalance [%] =

Max voltage [V] - Min voltage [V] x 67 (IEC 61800-3 (5.2.3))

If this value is 2 to 3%, use AC REACTOR (ACR).

^{*11)} NEMA1 kit (option) is required for the enclosure conforming to the UL standard TYPE1 (NEMA1). Use the inverter in the ambient temperature range from -10 to +40°C.

Semi-standard Specifications

Braking resistor built-in type (Without EMC filter) The Compact Inverter FRENIC-Mini

	Item				Specifi	cations				
Inj	out power source		Three-phase 40	V00		Three-phase 2	Three-phase 200V			
Ту	pe (FRNDDDC1S-DE/J2	1)	FRN1.5 C1S-4E21	FRN2.2 C1S-4E21	FRN4.0 C1S-4E21	FRN1.5 C1S-2J21	FRN2.2 C1S-2J21	FRN3.7 C1S-2J21		
Ар	plicable motor rating *1)	kW	1.5	2.2	4.0	1.5	2.2	4.0		
	Rated capacity *2) kVA		2.8	4.1 6.8		3.0	4.1	6.4		
ings	Rated voltage *3) V		Three-phase, 380, 4	00, 415V/50Hz, 380, 4	00, 440, 460V/60Hz	Three-phase, 200V/	50Hz, 200, 220, 230V	/60Hz		
Output ratings	Rated current *4)	А	3.7	5.5	9.0	8.0 (7.0)	11.0 (10.0)	17.0 (16.5)		
O	Overload capability		150% of rated curre	nt for 1min, 200% of ra	ated current for 0.5s					
	Rated frequency		50, 60Hz							
	Phases, voltage, frequency		Three-phase, 380 to	480V, 50/60Hz		Three-phase, 200 to	240V, 50/60Hz			
	Voltage/frequency vari	iations	Voltage: +10 to -15%	6 (Voltage unbalance	*10) : 2% or less)	Frequency: +5 to -5	%			
nput ratings	Momentary voltage dip	o capability *5)	'	When the input voltage is 300V or more, the inverter continues operation. If it drops below 300V, the inverter operates for 15ms. When the input voltage is 165V or roperation. If it drops below 165V, 15ms.						
du	Rated current *6) A	(with DCR)	3.0	4.4	7.3	5.7	8.3	14.0		
	Rated current "6) A	(without DCR)	5.9	8.2	13.0	9.5	13.2	22.2		
	Required power supply	capacity *7) kVA	2.0	2.9	4.9	2.0	2.9	4.9		
	Torque *8)	%	150	100	100	150	100	100		
Braking	Braking time	s	18	12	8	18	12	8		
Bra	Duty cycle	%	3	2	1.5	3	2	1.5		
	DC injection braking		Starting frequency: 0	0.0 to 60.0Hz Brak	ing time: 0.0 to 30.0s	Braking level: 0 to	100% of rated current			
En	closure (IEC 60529)		IP20, UL open type	*11)						
Co	oling method		Fan cooling							
We	ight / Mass	kg	1.8	1.8	2.5	1.8	1.8	2.5		

^{*1)} Fuji's 4-pole standard motor
*2) Rated capacity is calculated by regarding the output rated voltage as 220V for three-phase 200V series, and as 440V for three-phase 400V series.
*3) Output voltage cannot exceed the power supply voltage.
*4) Use the inverter at the current given in () or below when the carrier frequency setting is higher than 4kHz (F26:4 to /5) or the ambient temperature is 40°C or higher.
*5) Tested under the standard load condition (85% load for nominal applied motor).

^{*6)} Calculated under Fuji-specified conditions.

^{*7)} Obtained when a DC REACTOR (option) is used.

*8) Average braking torque obtained with AVR control OFF (Varies with the efficiency of the motor.)

*9) Average braking torque obtained by use of external braking resistor (standard type available as option)

*10) Voltage unbalance [%] = Max voltage [V] - Min voltage [V] x 67 (IEC 61800-3 (5.2.3))

If this value is 2 to 3%, use AC REACTOR (ACR).

*11) NEMA1 kit (option) is required for the enclosure conforming to the UL standard TYPE1 (NEMA1).

Use the inverter in the ambient temperature range from -10 to +40°C.



Common specifications

	Item		Explanation	Remarks	Related function code
	Maximum frequency	25 to 400Hz		For operation at 120Hz or more, test the inverter	F03
				in advance by combining it with the motor.	
range	Base frequency	25 to 400Hz		For operation at 120Hz or more, test the inverter	F04
ra	Starting frequency	0.1 to 60.0Hz		in advance by combining it with the motor.	F23
ency Setting	Carrier frequency	0.75 to 15kHz		Frequency may drop automatically to protect	F26.F27
Output frequency	Carrier frequency	0.73 to 13K12		the inverter running at 7kHz or more. This protective operation can be canceled by function code H98.	H98
Outb	ccuracy(Stability)	Digital setting: -0.01%	of maixmum frequency (at 25–10°C) 6 of maixmum frequency (at -10 to +50°C)		
	etting resolution	Keypad setting: 0.01F Link setting: Selectab	0 of maixmum frequency (ex. 0.06Hz at 60Hz, 0.4Hz at 400Hz) Iz (99.99Hz or less), 0.1Hz (100.0Hz or more) le from 2 types frequency (ex. 0.003Hz at 60Hz, 0.02Hz at 400Hz)	Includes the potentiometer on the keypad. Setting with keys.	
	ontrol method oltage/freq. characteristic		voltage at base frequency and at maixmum output frequency (common spec).	Three-phase 200V, single-phase 200V: 80 to 240V	F03 to F05
	AL II ME 41 \		turned ON or OFF (Factory setting: OFF).	Three-phase 400V: 160 to 500V	1150 1154
-	(Non-linear V/f setting)		ge and frequency can be set.)		H50,H51
	orque boost (Load selection)	Select application load 0: Variable torque load 1: Constant torque load 2: Auto torque boost 3: Auto energy-save of 4: Auto energy-save of		Set when 0, 1, 3, or 4 is selected at F37.	F09,F37 F09,F37
St	tarting torque	150% or over (Auto to	rque boost in 5Hz operation)		
St	tart/stop	Keypad operation: Sta	art (FWD/REV) and stop with RUN, STOP keys	Remote keypad (option) is also usable.	F02
		External signals (5 dig	gital inputs): FWD, REV, coast to stop command, etc.		
		Link operation: Comm	nunication via RS485	RS485 communication function is optional.	H30,y01 to y10 y99
E.	requency setting	Can be set with built i	n potentiometer (standard)	Remote keypad (option) is also usable.	F01, C30
'''	equency setting		or key	ivernote keypau (option) is also usable.	101, 030
			nal potentiometer (1 to 5kΩ)	Connected to analog input terminals 13, 12, 11. Potentiometer must be provided.	F01, C30
		Analog input (Inverse operation)	Can be set with external voltage/current output 0 to +10V DC (0 to +5V DC)/0 to 100% (terminal 12) +4 to +20mA DC/0 to 100% (terminal C1) Can be reversed with digital input signal (IVS) +10 to 0V DC (+5 to 0V DC)/0 to 100% (terminal 12) +20 to +4mA DC/0 to 100% (terminal C1)		F18,C32 to C34 F18,C37 to C35 E01 to E03 E98,E99
-		Multisten frequency: S	Selectable from 8 steps (step 0 to 7)		C05 to C11
Control			e set with communication via RS485	RS485 communication function is optional.	H30,y01 to y10
Rı	unning status signal	Transistor output (1 poi	nt) : RUN, FAR, FDT, LU, etc.		E20
	-		t) : Alarm relay output or multipurpose relay output signal		
		Analog output (1 poin	t): Output frequency, output current, output voltage, input power, etc.		F30,F31
	cceleration/ eceleration time		ne setting is cancelled and acceleration and deceleration the pattern given with an external signal.		F07,F08
		Acceleration and dece	eleration time can be independently set and selected with point).		E10,E11
	(Pattern)	S-curve (strong), Non-l			H07
	requency limiter	High and Low limiters			F15 F16
	ias frequency		and PID command can be independently set.		F18 C50 to C52
Ga	ain for frequency setting	Ex. When voltage inp	netween analog input signal and output frequency can be set. at signal is between 0 and +5V DC, the inverter can be ax output frequency by setting gain to 200%.	Voltage signal (terminal 12) and current signal (terminal C1) can be set independently.	C32 to C39
Ju	ımp frequency control	3 operation points and	their common jump hysteresis width (0 to 30Hz) can be set.		C01 to C04
Jo	ogging operation	·	ng digital input signal or keypad. celeration time (same duration used only for jogging) can be set. 0.00 to 400.0Hz		H54 C20
Ti	mer operation	Operation starts and s	stops at the time set from keypad (1 cycle).		C21
Au	uto-restart after omentary power failure	Restarts the inverter v	vithout stopping the motor after instantaneous power failure.		F14
SI	ip compensation	Compensates for dec	rease in speed according to the load, enabling stable operation.		P09
-	urrent limit	1/	ler the preset value during operation.		F43,F44

Common Specifications

Common specifications

	It	em	Explanation	Remarks	Related function code
	PID control		PID control is possible using analog input signals.	Select the control mode with J01.	J01
			Inverse operation can be set using digital input signal (IVS) or the function code J01. Process commands key operation: Set frequency[Hz]/Max frequency[Hz] x100[%]	Select the kind of remote process command with J02, E60 to E62.	J02
			Built-in potentiometer Voltage input (terminal 12): 0 to +10V DC/0 to 100% Current input (terminal C1): +4 to +20mA DC/0 to 100%		E60 E61 E62
Control			RS485 communication : Set frequency[Hz]/Max frequency[Hz] x100[%] Feedback signal Voltage input (terminal 12) : 0 to 10V DC/0 to 100%	Feedback signal can be selested with E61, E62.	J02 E61
٥			Current input (terminal C1): +4 to +20mA DC/0 to 100%		E62
	Automatic o	leceleration	Makes the deceleration time 3 times longer to avoid \(\frac{\circ}{\chi_U}\) trip when DC link circuit voltage exceeds the overvoltage limit. (Set at the function code H69 : 1.)	 Trip may occur even when deceleration time is prolonged if the moment of inertia is large. This function does not come ON during constant speed operation. 	H69
	Overload pr	evention control	Prevents tripping before the inverter becomes overloaded.		H70
	Energy savi	ng operation	Minimizes motor losses at light load.		F37
			Can be set in accordance with the kind of load (variable torque load, constant torque load, auto torque boost).		
	Fan stop op	eration	Detects inverter internal temperature and stops cooling fan when the temperature is low.		H06
	Running		 Speed monitor, output current [A], output voltage [V], input power [kW], PID reference, PID feedback value Select the speed monitor to be displayed from the following: Output frequency (before slip compensation) [Hz], output frequency (after slip compensation) [Hz], set frequency [Hz], Load shaft speed [r/min], line speed [m/min], constant rate of feeding time[min]. 	Speed monitor can display the speed set at E48.	E43 E48
	Stopping		Displays the same contents as displayed during running.	Same as above	Same as above
Indication	Trip mode		Displays the cause of trip by codes as follows.	For details, refer to the protective functions (p.22).	
	Running or	trip mode	Trip history: Saves and displays the last 4 trip codes and their detailed description. (Even with the main power off, trip history data of the last 4 trips are retained.)	For details, refer to the instruction manual or FRENIC-Mini User's Manual.	
	Overcurrent	t (Short-circuit)	Protects and stops the inverter when the following overcurrent flows during acceleration, deceleration, or constant speed rotation: Overcurrent caused by overload Overcurrent caused by short-circuit in output circuit		
		(Ground fault)	Overcurrent caused by ground fault	Ground fault can be detected at starting.	
	Overvoltage	•	Stops the inverter by detecting overvoltage in DC link circuit during braking.	200V series: 400V DC 400V series: 800V DC	
	Incoming su	ırge	Protects the inverter from surge voltage entering between main circuit power cable and earth cable.		
	Undervoltag	je	Stops the inverter by detecting voltage drop in DC link circuit.	200V series: 200V DC 400V series: 400V DC	F14
on	Input phase	loss	Detects input phase loss to shut down the inverter. This function prevents the inverter from undergoing heavy stress that may be caused by input phase loss or interphase unbalance voltage exceeding 6%, which may damage the inverter. If the connected load is light or a DC reactor is connected to the inverter, this function will not detect input phase loss if any.	Details of operation can be selected with the function code F14. Non-operation is also selectable.	H98
ecti	Output phas	se loss	Detects breaks in inverter output wiring at the start of running and during running, stopping the inverter output.	Non-operation is also selectable.	H98
Protection	Overheating		Stops the inverter by detecting inverter heat sink temperature. Stops the inverter and built-in braking transistor if "discharging capability" or "average allowable		F50,F51
			loss" set for the braking resistor is exceeded more frequently than the set number of times.		
	Overload		Stops the inverter by detecting the output current and internal temp. To calculate the IGBT internal temp.		
	Motor protection (S)	ectronic thermal)	Stops the inverter to protect the motor when the set output. Current is exceeded.	Thermal time constant can be adjusted (0.5 to 75.0min).	F10 to F12
	Motor	(PTC thermistor)	A PTC thermistor input stops the inverter to protect the motor.		H26,H27
		load early warning)	Warning signal can be output based on the set level before the inverter trips.	Related transistor output: OL	E34,E35
	Retry functi	on	When the motor is tripped and stopped, this function automatically resets the tripping state and restarts operation. Activated when the motor is tripped with the following trip codes: OC 1, OC 2, OC 3, OU 1, OU2, OU3, OH 1, OH4, BH, OL, OLU	Waiting time before resetting and the number of retry times can be set.	H04,H05
	Installation Ambient ter		Shall be free from corrosive gases, flammable gases, oil mist, dusts, and direct sunlight. Indoor use only. -10 to +50°C	Pollution degree 2 when the Low Voltage Directives are used. -10 to 40°C when inverters are installed side by side without clearance.	
	Ambient hu	midity	5 to 95%RH (no condensation)		
Environment	Altitude		Altitude [m] Output derating 1,000 or lower None 1,001 to 2,000 None 2,001 to 3,000 Decreases*	* If the altitude exceeds 2000m, insulate the interface circuit from the main power supply to conform to the Low Voltage Directives.	
ш	Vibration		3mm (vibration width): 2 to less than 9Hz, 9.8m/s²: 9 to less than 20Hz 2m/s²: 20 to less than 55Hz 1m/s²: 55 to less than 200Hz		
	Storage	Amb. temp.	-25 to +70°C		
	Juliage	Amb. humidity	-25 to +70 C 5 to 95%RH (no condensation)		
		Anna. numberly	o to oo /or a r (no condensation)		

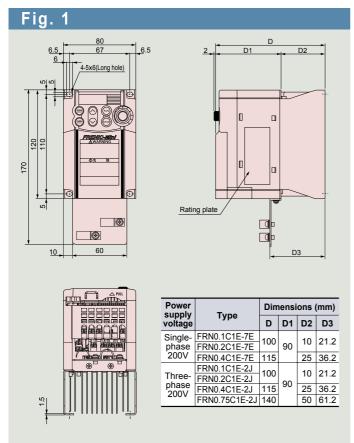


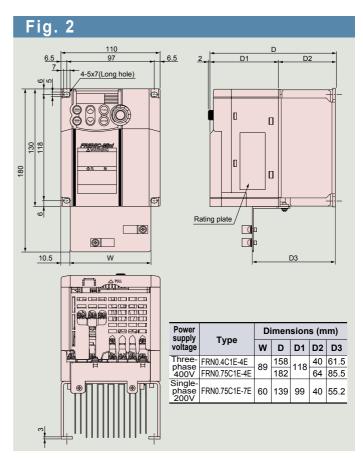
Protective Functions

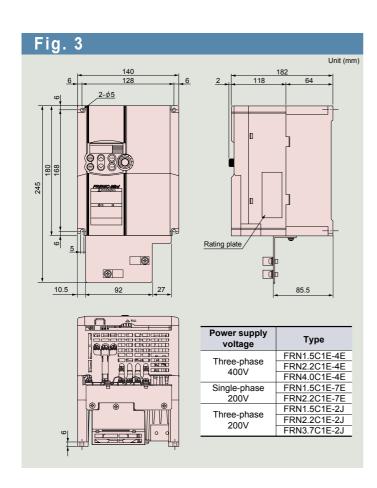
	Function		Description		LED monitor	(, , , ,	Related function code
	vercurrent otection	Stops the inverte Stops the inverte in the output	erter output to protect the inverter from an overcurrent resulting from overload. er output to protect the inverter from an overcurrent due to a short-circuit in the output circuit. erter output to protect the inverter from an overcurrent due to a ground fault circuit. This protection is effective only when the inverter starts. If you turn er without removing the ground fault, this protection may not work.	During acceleration During deceleration While running at constant speed	002 003		
	vervoltage otection	800V DC in a	The inverter stops when it detects an overvoltage (400V DC in a 200V series, 800V DC in a 400V series) in the DC link circuit. Protection is not assured if excess AC line voltage is applied inadvertently. During acceleration While running at constant speed(Stopped)				
	ndervoltage otection		when the DC link circuit voltage drops below the undervoltage level (200V DC in a 200V series, 400 or 5" is selected for F14, no alarm is output even if there is a drop in the DC l		LU	Δ	F14
	out phase loss otection	that may be cau	ase loss, stopping the inverter output. This function prevents the inverter from under sed by input phase loss or interphase voltage unbalance and may damage the invertion of its light or a DC reactor is connected to the inverter, this funtion will not detect in the series of inverters, this function is disabled by factory default.	erter.	Lin	0	H98
Out	put phase loss protection	Detects breaks	in inverter output wiring at the start of running and during running, stopping	the inverter output.	OPL	0	H98
Overheat protection	Inverter Braking resistor	Stops the inv When the bu	erter when it detects excess heat sink temperature in case of cooling fan fuilt-in or external braking resistor overheats, the inverter stops running ry to set the function code corresponding to the braking resistor used (b	ailure or overload.	99H 1	0	H43 F50,F51
	rerload protection		GBT internal temperature from the output current and internal temperature detection,		OLU	0	
	Electronic thermal overload relay	The inverter s function settir	stops running the motor to protect the motor in accordance with the el		OL I	Ö	F10
ote		* The operation	on level and thermal time constant can be set.				F11,F12
Motor protection	PTC thermistor	A PTC thermi	nistor input stops the inverter to protect the motor. stor is connected between terminals C1 and 11, and a $1k\Omega$ external tween terminals 13 and C1.	0H4	0	H26,H27	
	Overload early warning		eliminary alarm at a preset level before the inverter is stopped by the elepurpose of protecting the motor.	_	_	E34,E35	
St	all prevention	Instantaneous	en the instantaneous overcurrent hits the set limit. overcurrent limit: Operates if the inverter output current exceeds the instanta the inverter from tripping (during acceleration or negative constant speed op		_	_	H12
Ex	ternal alarm input	Stops the in	verter with an alarm through the digital input signal (THR).	•	0H2	0	E01 to E03 E98, E99
	arm relay output or any fault)	<alarm p="" reset?<=""> The alarm sto <saving a<="" p="" the=""></saving></alarm>	outputs a relay contact signal when the inverter issues an alarm and operations on the pressing the key or by the digital input signal alarm history and detailed data on on the previous 4 alarms can be saved and displayed.		_	0	E20,E27 E01 to E03 E98,E99
Me	emory error	The inverter of	checks memory data after power-on and when the data is written. If a inverter stops.	memory error is	Er I	0	
	mote keypad mmunication error	The inverter s	stops by detecting a communication error between the inverter and the goperation from the remote keypad.	e remote keypad	Er2	0	F02
	PU error		detects a CPU error caused by noise or some other factor, the invert	er stops	Er3	0	
	peration error	STOP key priority Start check	Pressing key on the keypad forces the inverter to decelerate and st if the inverter is running by any run commands given via the terminals of (link operation). After the motor stops, the inverter issues alarm " [op the motor even or communications	Er6	0	H96
		function	any run command is given when: • Powering up • Releasing an alarm (key turned on) • Link command (LE) has switched inverter operations				
RS4	185 communication error	On detecting	an RS485 communication error, the inverter displays the error code.		Er8	0	
	ta save error ring undervoltage	If the data cou	uld not be saved during activation of the undervoltage protection func- error code.	tion, the inverter	ErF	0	
	verload evention control		f overheating of the heat sink or overload (alarm display: [] H or [] Lquency of the inverter is reduced to prevent the inverter from tripping.	∐),	_	_	
_						1	

External Dimensions

■ EMC filter built-in type

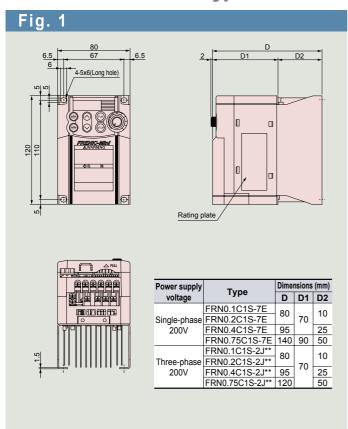


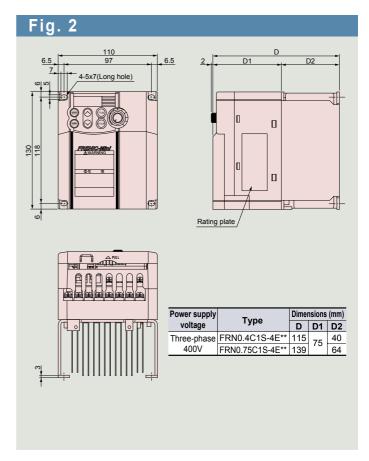


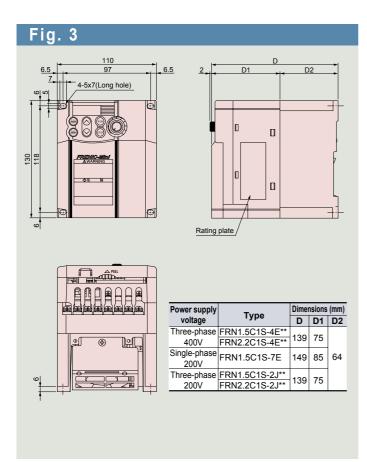


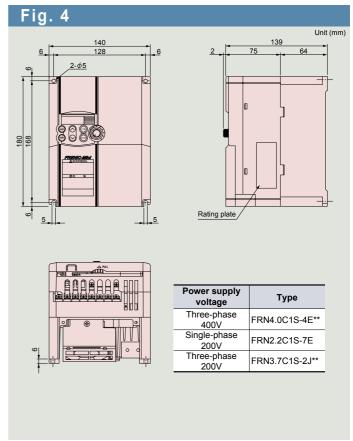


■ Without EMC filter type









Note) • The symbols ** followed by the inverter type FRNuuc1S-2E/J represent the following numeral codes: 21 (Braking resistor built-in type), None (Standard)

Keypad Operations

Keypad switches and functions

The Compact Inverter FRENIC-Mini

LED monitor	Run key
When the motor is running or stopped:	Used to start the operation.
The monitor displays the speed monitor (such as output	While the motor is stopped:
frequency before slip compensation, after slip compensation,	This key is invalid if the function code F 0 c is set to
set frequency, motor speed, load shaft speed), output voltage,	(operation by external signals).
output current, output voltage, and input power. Alarm mode:	
The monitor shows the cause of trip with a fault code. Program/Reset key	
Used to change the mode. Programming mode:	
Used to shift the digit (cursor movement) to set function codes or data.	Potentiometer Used to set the frequency, or
Alarm mode: Resets a trip.	make auxiliary frequency setting 1, 2, and issue the PID process
Function/Data select key	commands.
Used to change the LED monitor and to store	Stop key
the function codes and data.	Used to stop the operation.
Up/Down keys	During operation:
During operation:	This key is invalid if the function code F
Used to increase or decrease the frequency or motor	(operation by external signals).
speed.	The inverter stops when the function code [4] [9] is set
In data setting:	to // or // 3 .
Used to increase or decrease the function code number	
or data set value.	

Monitor display and key operation The keypad modes are classified in the following 3 modes.

The Compact Inverter FRENIC-Mini

	Operatio	n mode	Programm	ning mode	Runnin	g mode	Alarm mode
Mc	nitor, keys		STOP	RUN	STOP	RUN	Alami mode
			Displays the function co	ode or data code.	Displays the output freque loaded motor speed, input output voltage, and motor	t power, output current,	Displays the trip content or alarm history.
Monitor	8.8.8.8	Function			< Unit indication >Frequency and speed: NoOutput current:Input power:	ne Output voltage: 🚺 🛂	
		Display	ON		Blinking	ON	Blinking/ON
	DDO		Switches to stop mode.	Switches to running mode.	Switches to programming	Switches to programming	Releases the trip and
	PRG RESET	Function	Digit shift (cursor move code/data setting	ment) in function	mode (STOP).	mode (RUN).	switches to stop mode.
	FUNC DATA	Function	Changes the display betwee code, stores data code, and		Switches the LED monitor	display.	Displays the operation information.
Keys		Function	Increases/decreases the and data code.	Increases/decreases the function code number and data code.		requency, motor speed,	Displays the alarm history.
	RUN	Function	Invalid		Switches to running mode (RUN).	Invalid	Invalid
	STOP	Function	Switches to programming mode (STOP).		Invalid	Switches to running mode (STOP).	Invalid

This keypad supports a full menu mode which allows you to set or display the following information. Changed function code, operation monitor, I/O check, maintenance information, and trip information For details, refer to the FRENIC-Mini Instruction Manual or User's Manual.



Terminal Functions

	Symbol	Terminal name	Functions	Remarks	Related function code
	L1/R, L2/S, L3/T	Power input	Connect a three-phase power supply.	Three-phase 200V, 400V series	
	L1/L, □, L2/N		Connect a single-phase power supply. (□ indicates the empty terminal.)	Single-phase 200V, 100V series	
Ħ	U, V, W	Inverter output	Connect a three-phase induction motor.		
circuit	P(+), P1	For DC REACTOR	Connect the DC REACTOR.		
Main	P(+), N(-)	For DC bus connection	Used for DC bus connection system.		
Ξ	P(+), DB	For EXTERNAL BRAKING RESISTOR	Used for connection of the optional external BRAKING RESISTOR.	Wiring is required for the braking resistor built-in type.	
	⊕ G	Grounding	Ground terminal for inverter chassis	Two terminals are provided.	
	13	Potentiometer power supply	+10V DC power supply for frequency setting potentiometer (1 to $5k\Omega$)	Allowable maximum output current: 10mA	
				·	
	12	Voltage input (Inverse operation)	0 to +10V DC / 0 to 100% 0 to +5V DC / 0 to 100% or +1 to +5V DC / 0 to 100% can be selected by function setting. +10 to +0V DC / 0 to 100% (switchable by digital input signal)	Input impedance: $22k\Omega$ Allowable maximum input voltage: 15V DC If input voltage is +10V DC or over, the inverter assumes it to be +10V DC.	F18, C32 to C34
ont		(PID control)	Used for reference signal (PID process command) or PID feedback signal.		E61
Ξ		(Frequency aux. setting)	Used as additional auxiliary setting to various main settings of frequency.		E61
<u></u>	C1	Current input	+4 to +20mA DC / 0 to 100%	Input impedance: 250Ω	F18,
Analog Input	O1	(Inverse operation)	+20 to +4mA DC / 0 to 100% (switchable by digital input signal)	Allowable maximum input current: +30mA DC If input voltage is +20mA DC or over, the inverter assumes it to be +20mA DC	C35 to C37
		(PID control)	Used for reference signal (PID process command) or PID feedback signal.		E62
		(For PTC thermistor)	Connects PTC thermistor for motor protection.	Connect external resistor 1k Ω to terminal 13 - C1.	H26, H27
		(Frequency aux. setting)	Used as additional auxiliary setting to various main settings of frequency.		E62
	11	Common	Common for analog input/output signals (12, 13, C1)	Isolated from terminal CM and Y1E.	
	X1	Digital input 1	The following functions can be set at terminals X1 to X3, FWD, and REV for signal input.	<on state=""> • Source current: 2.5 to 5mA</on>	E01 to E03
	X2	Digital input 2	(FWD and REV functions are factory-set at FWD and REV terminals, respectively.	(When input voltage is 0V) • Maximum input voltage: 2V <off state=""></off>	
	FWD	Digital input 3 Forward operation	<common function=""> Source/Sink changeover function: Source and sink are changeable using the built-in jumper switch.</common>	Allowable maximum leakage current: 0.5mA	E98, E99
		command	Contact activation mode changeover function: ON timing can be	Maximum terminal voltage: 22 to 27V	200, 200
	REV	Reverse operation command	changed between short-circuit of terminals X1 and CM and open circuit of them. The same setting is possible between CM and any of the terminals among X2, X3, FWD, and REV.		
	(FWD)	Forward operation command	(FWD): ON The motor runs in the forward direction. (FWD): OFFThe motor decelerates and stops.	When FWD and REV are simultaneously ON, the motor decelerates and stops. This function can	
		Reverse operation command	(REV): ON The motor runs in the reverse direction. OFF The motor decelerates and stops.	be set only for the terminals FWD and REV.	
	(SS1) (SS2) (SS4)	Multistep freq. selection	 2 (0, 1) different frequencies are selectable. 4 (0 to 3) different frequencies are selectable. 8 (0 to 7) different frequencies are selectable. Frequency 0 indicates the frequency set by the keypad, built-in potentiometer or analog signal. 	Digital input O 1 2 3 4 5 6 7 (SS1) - ON - ON - ON (SS2) - - ON ON - ON ON (SS4) - - - - ON ON ON ON O	C05 to C1
Digital input	(RT1)	ACC/DEC time selection	(RT1): ON ACC/DEC time 2 is effective. (RT1): OFFACC/DEC time 1 is effective.	Switchable during ACC/DEC operation	E10, E11
Digita	(HLD)	3-wire operation stop command	Used for 3-wire operation. (HLD): ON The inverter self-holds FWD or REV signal. (HLD): OFF The inverter releases self-holding.		
	(BX)	Coast-to-stop command	(BX): ONThe inverter output is shut off immediately and the motor will coast-to-stop.	No alarm signal will be output.	
	(RST)	Alarm reset	(RST): ON Faults are reset.	ON signal should be held for more than 0.1s.	
	(THR) (JOG)	Trip command (External fault) Jogging operation	(THR): OFFThe inverter output is shut off and the motor coasts-to-stop. (JOG): ON JOG frequency is effective.	Alarm signal 🖁서 🗗 will be output.	C20, H54
		Freq. set 2/ Freq. set 1	(FWD):ON or (REV): ONThe inverter operates with JOG frequency. (Hz2):ON or (Hz1): ONFreq. set 2 is effective.		F01, C30
	(WE-KP)	Write enable for KEYPAD	(WE-KP): ON The function code data can be changed from the keypad	l	
	(Hz/PID)	PID control cancel	(Hz/PID): ONThe PID control is canceled, and frequency set	function is not allocated.	J01 to J06
	(1) (2)	Inverse marks about	by multistep frequency, keypad or analog input.		F01, C30
	(IVS)	Inverse mode changeover	(IVS): ONOperation mode (normal operation/ inverse operation) can be changed.		
	(LE)	Link enable (RS485, Bus)	(LE): ONThe link operation is effective. (RS485 or Bus (Option))		H30, y99
	(PID-RST)	PID integral/differential reset	(PID-RST): ONPID integration and differentiation are reset.		
	(PID-HLD)	PID integral hold	(PID-HLD): ONPID integration is temporarily stopped.		
	PLC	PLC terminal	Connect to PLC output signal power supply. Common for 24V power (terminal P24).	+24V 50mA max.	
				I .	1

Terminal Functions

The Compact Inverter FRENIC-Mini

	Symbol	Terminal name	Functions	Remarks	Related function code
Analog output	FMA	Analog monitor	Output frequency (Before slip compensation) Output frequency (After slip compensation) Output voltage Input power • PID feedback value • DC link circuit voltage • Analog output test (+)	Voltage output: 0 to 10V Max. current: 2mA Up to two analog voltmeters can be connected.	F30,F31
Ana	11	Common	Common for analog input/output signals (FMA).	Insulated from the terminals CM and Y1E.	
	Y1	Transistor output	The following functions can be set at terminal Y1, signal output. • Contact activation mode changeover function: ON timing can be changed by shorting terminals Y1 and Y1E and opening them.	27V max., 50mA max. OFF state maximum leakage current: 0.1mA ON state maximum output voltage: 2V at 50mA	E20
	(RUN)	Inverter running (speed exists)	Comes ON when the output frequency is higher than starting frequency.		
	(RUN2)	Inverter output on	Comes on when the output frequency is higher than the starting frequency or DC injection brake is applied.		
	(FAR)	Speed/freq. arrival	Comes ON when the motor speed reaches the set frequency. (Condition: Operation command is ON.)	FAR hysteresis width (fixed): 2.5Hz	
	(FDT)	Speed/freq. detection	Comes ON when the output frequency is above the detectable level and goes OFF when below the detectable level.	Hysteresis width (fixed): 1.0Hz	E31
ont	(LV)	Undervoltage detection	Comes ON when the inverter stops because of undervoltage while the operation command is ON.		
output	(IOL)	Inverter output limit (limit on current)	Comes ON when the inverter is limiting the current.		F43,F44
Transistor	(IPF)	Auto-restarting	Comes ON during auto restart operation (after momentary power failure and until completion of restart)		F14
ans	(OL)	Overload early warning (motor)	Comes ON when the electronic thermal relay value is higher than the preset alarm level.		F10 to F12
F	(TRY)	Auto-resetting mode	Comes ON during auto reset mode.		H04,H05
	(LIFE)	Lifetime alarm	Outputs alarm signal according to the preset lifetime level.		H42,H43,H98
	(OLP)	Overload preventive control	Comes ON during inverter control for avoiding overload.		H70
	(ID)	Current detection	Comes ON when a current larger than the set value has been detected for the timer-set time.		E34,E35
	(IDL)	Small current detection	Comes ON when a current smaller than the set value has been detected for the timer-set time.		E34,E35
	(ALM)	Alarm relay (for any fault)	Alarm signal is output as the transistor output signal.		
	Y1E	Transistor output common	Emitter output of transistor output signal (Y1)	Isolated from terminal 11 and CM.	
Relay output	30A,30B, 30C	Alarm relay output (for any fault)	Outputs a contact signal (SPDT) when a protective function is activated to stop inverter. This terminal can be used as the multi-purpose relay output signal. (Possible to select a terminal similar to Y1 for transistor output signal and use it for signal output.) Contact activation mode can be changed between the following two cases: "terminals 30A and 30C are shorted by ON signal output" or "terminals 30B and 30C" are shorted by ON signal output"	Contact rating: 250V AC, 0.3A, cos\u00f8=0.3 48V DC, 0.5A, non-inductive	E27
LINK	RS485 port connector *1	RS485 I/O terminal	Used to connect the inverter with the remote keypad to supply the power to the keypad. Used to connect the inverter with PC or PLC using RS485 port.	RJ45 connector is used. For the transmission specifications, refer to page 25.	H30 y01 to y10, y99

^{*1)} This terminal is valid when the standard inverter is equipped with RS485 communication card (option).

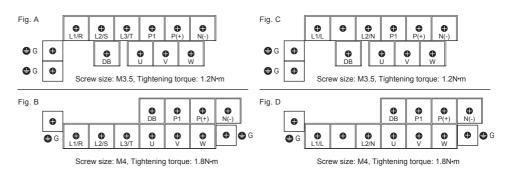
Terminal Arrangement

The Compact Inverter FRENIC-Mini

■ Main circuit terminals

Power source	Nominal applied motor (kW)	Inverter type	Reference	
	0.4	FRN0.4C1□-4E**		
Three-	0.75	FRN0.75C1□-4E**		
phase	1.5	FRN1.5C1□-4E**	Fig. B	
400V	2.2	FRN2.2C1□-4E**		
	4.0	FRN4.0C1□-4E**		
	0.1	FRN0.1C1□-7E		
	0.2	FRN0.2C1□-7E	Fig. C	
Single-	0.4	FRN0.4C1□-7E		
phase	0.75	FRN0.75C1□-7E		
200V	1.5	FRN1.5C1□-7E	F: D	
	2.2	FRN2.2C1□-7E	Fig. D	
	0.1	FRN0.1C1□-2J**		
	0.2	FRN0.2C1□-2J**	_:_ ^	
Three-	0.4	FRN0.4C1□-2J**	Fig. A	
phase	0.75	FRN0.75C1□-2J**		
200V	1.5	FRN1.5C1□-2J**		
	2.2	FRN2.2C1□-2J**	Fig. B	
	4.0	FRN3.7C1□-2J**		

Note) For the inverter type FRN0.1C1D2EJ**, the symbol \(\sigma\) is replaced with either of the following alphabets and ** is replaced with any of the following numeral codes:
\(\sigma\) S (Standard type), E (EMC filters built-in type), **: 21
(Braking resistor built-in type), None (Standard type)
The inverter applicable to RS485 communication is limited to the standard ones in three-phase 200V and three-phase 400V series.
The braking resistor built-in type is limited to the inverters for 1.5kW or larger.



Control circuit terminals (common to all the inverter models)



Screw size: M2.5, Tightening torque: 0.4N•m

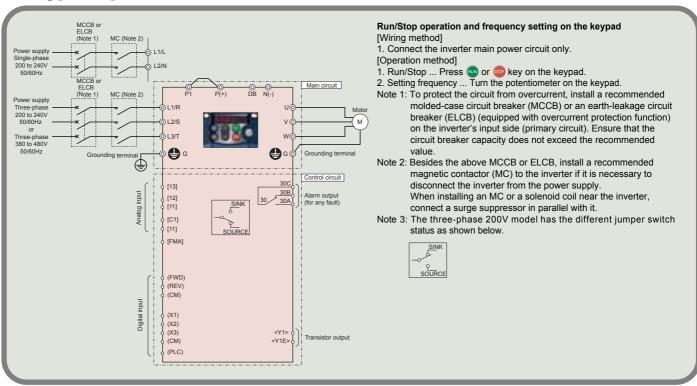


Basic wiring diagram

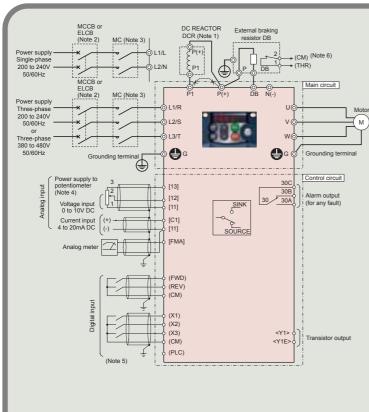
The Compact Inverter FRENIC-Mini

The following diagram is for reference only. For detailed wiring diagrams, refer to the Instruction Manual.

Keypad operation



Operation by external signal inputs



Run/Stop operation and frequency setting through external signals [Wiring method]

Connect both the inverter main power circuit and control circuit.

2. At first, set F02 at " i : external signal." Next, set F0 i at " i : voltage input (terminal 12) (0 to +10V DC)," at " 2 : current input (terminal C1) (+4 to 20mA)," or at " 3".
[Operation method]

(1) Run/Stop ... Short-circuit the terminals FWD and CM to run, and open the circuit

(2) Setting frequency ... Voltage input (0 to +10V DC); Current input (+4 to 20mA DC)

Note 1: Before connecting a DC REACTOR (option), remove the jumper bar between the terminals [P1] and [P+]. For the single-phase 100V series, the reactor terminals are different. For details, refer to the Instruction Manual

Note 2: To protect the circuit from overcurrent, install a recommended molded-case circuit breaker (MCCB) or an earth-leakage circuit breaker (ELCB) (equipped with overcurrent protection function) on the inverter's input side (primary circuit). Ensure that the circuit breaker capacity does not exceed the recommended value

Note 3: Besides the above MCCB or ELCB, install a recommended magnetic contactor (MC) to the inverter if it is necessary to disconnect the inverter from the power supply.

When installing an MC or a solenoid coil near the inverter, connect a surge suppressor in parallel with it.

Note 4: Frequency can be set by connecting a frequency setting device (external potentiometer) between the terminals 13, 12, and 11 instead of inputting voltage signal (0 to +10V DC or 0 to +5V DC) between the terminals 12 and

Note 5: Use shielded or twisted cables as the control signal wires, and connect the shielded cables to the ground. To prevent malfunction due to noise, keep the control signal wires away from the main circuit wires as far as possible (10cm or more recommended), and avoid storing them in the same wire duct. When

they need to cross with each other, lay them at right angles.

Note 6: (THR) function can be used by assigning code "9" (Trip command) to any of the terminals X1 to X3, FWD or REV (function code; £0 / to £03, £98, or

Note 7: The three-phase 200V model has the different jumper switch status as shown below.



Function Settings

The Compact Inverter FRENIC-Mini

Fundamental Functions: F codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
F00	Data Protection	Disable data protection (Function code data can be edited.) Enable data protection (Function code data cannot be edited.)	_	_	0
FO I	Frequency Command 1	0 : Keypad operation (or key) 1 : Analog voltage input (terminal 12) (0 to +10V DC) 2 : Analog current input (terminal C1) (+4 to +20mA DC) 3 : Analog voltage input (terminals 12) and analog current input (terminal C1) 4 : Potentiometer on the keypad	1	_	4
F02	Running/Stopping and Rotational Direction	Color of the state of the	_	_	2
F03	Maximum Frequency	25.0 to 400.0Hz	0.1	Hz	50.0 (Three-phase 200V : 60.0)
FOY	Base Frequency	25.0 to 400.0Hz	0.1	Hz	50.0 (Three-phase 200V : 60.0)
F05	Rated Voltage (at base frequency)	0V : Voltage in proportion to power supply voltage 80 to 240V : AVR active (200V series) 160 to 500V : AVR active (400V series)	1	V	0
F07	Acceleration Time 1	0.00 to 3600s: *0.00 means acceleration time ignored (External soft start/stop)	0.01	S	6.00
F08	Deceleration Time 1	0.00 to 3600s: *0.00 means deceleration time ignored (External soft start/stop)	0.01	S 0/	6.00
F09	Torque Boost	0.0 to 20.0% (percentage against F05: Rated voltage) *Setting becomes valid when F37 is set at 0, 1, 3 or 4.	0.1	%	Fuji's standard torque boost
F 10	Electronic Thermal Overload for motor protection (Select the motor property)	For motor with self-cooled fan, standard motor For motor with forced-cooled fan	_	_	1
F 11	(Overload detection level)	0.00%(Inactive), Approx. 1 to 135% of inverter rated current	0.01	A	Rated current of Fuji's standard motor
F 12	(Thermal time constant)	0.5 to 75.0min 0 : Inactive (Trips immediately without restart when power fails.)	0.1	min	5.0 0 (Three-phase 200V : 1)
F 19	Restart Mode after Instantaneous Power Failure	 1: Inactive (Trips immediately without restart when power rails.) 1: Inactive (Trips without restart when power recovers.) 4: Active (Restarts at frequency output at power failure, for general load) 5: Active (Restarts at starting frequency, for low-inertia load) 		_	U (Three-phase 200V:1)
F 15	Frequency Limiter (High)	0.0 to 400.0Hz	0.1	Hz	70.0
F 18	(Low)	0.0 to 400.0Hz	0.1	Hz	0.0
F 18	Bias (for Frequency Command 1)	-100.00 to 100.00%	0.01	%	0.00
F20	DC Braking (Starting frequency)	0.0 to 60.0Hz	0.1	Hz	0.0
F21	(Braking level)	0 to 100% (Inverter rated current standard)	0.01	%	0.00
F23	(Braking time) Starting Frequency	0.00 (Inactive), 0.01 to 30.00s 0.1 to 60.0Hz	0.01	S Hz	1.0
F25	Stop Frequency	0.1 to 60.0Hz	0.1	Hz	0.2
F26	Motor Sound (Carrier frequency)	0.75 to 15kHz	1	kHz	15 (Three-phase 200V : 2)
F2N	(Sound tone)	0 : Level 0 1 : Level 1 2 : Level 2 3 : Level 3	_	_	0
F 30	Terminal [FMA] (Gain to output voltage)	0 to 200%	1	%	100
F3 I	Analog Output Signal Selection for [FMA] (Monitor object)	Selects from the following items by code. 0: Output frequency (before slip compensation) 1: Output frequency (after slip compensation) 2: Output current 3: Output voltage 6: Input power 7: PID feedback value 9: DC link circuit voltage 14: Test analog output (+) voltage	_		0
F37	Load Selection/Auto Torque Boost/Auto Energy Saving Operation	Variable torque load Constant torque load Auto-torque boost Auto-energy saving operation (Variable torque load during acceleration and deceleration) Auto-energy saving operation (Constant torque load during acceleration and deceleration) Auto-energy saving operation (Auto-torque boost during acceleration and deceleration)	_	_	1
F43	Current Limiter (Operation condition)	1 : At constant speed (Inactive during acceleration/deceleration) 2 : During acceleration and at constant speed (Inactive during deceleration)	_	_	0
FYY	(Limiting level)	20 to 200% (Inverter rated current standard)	1	%	200
F50	Electronic Thermal Overload Relay (for braking resistor) (Discharging capability)	0 (Braking resistor built-in type) 1 to 900kWs, 999(cancel)	1	kWs	999 (Without braking resistor) 0 (With braking resistor)
FSI	(Allowable average loss)	0.000 (Braking resistor built-in type) 0.001 to 50.000kW	0.001	kW	0.000



The Compact Inverter FRENIC-Mini

Extension Terminal Functions: E codes

Func.	Name	Data setting range	Min.	Unit	Factory setting
	Terminal Command Assignment to: [X1]	Selects from the following items by code.	_	_	0
503	[X2]		_	_	7 8
<u>E03</u>	[X3]	0 : (1000) Multistep freq. selection (0 to 1 step) [SS1] 1 : (1001) Multistep freq. selection (0 to 3 step) [SS2] 2 : (1002) Multistep freq. selection (0 to 7 step) [SS4] 4 : (1004) ACC/DEC time selection (2 steps) [RT1] 6 : (1006) 3-wire operation stop command [HLD] 7 : (1007) Coast-to-stop command [BX] 8 : (1008) Alarm reset [RST] 9 : (1009) Trip command (External fault) [THR] 10 : (1010) Jogging operation [JOG] 11 : (1011) Freq. set 2 / Freq. set 1 [Hz2/Hz1] 19 : (1019) Write enable for keypad (Data changeable) [WE-KP] 20 : (1020) PID control cancel [Hz/PID] 21 : (1021) Normal/Inverse mode changeover [IVS] 24 : (1024) Link enable (RS485 (standard), BUS (option)) [LE] 33 : (1033) PID integration/differentiation reset [PID-RST] 34 : (1034) PID integration hold [PID-HLD]			8
		*The number in () indicates logical inverse. (OFF when short-circuited)			
	Acceleration Time 2	0.00 to 3600s	0.01	S	6.00
	Deceleration Time 2	0.00 to 3600s	0.01	S	6.00
E20 P23	Status Signal Assignment to: [Y1] [30A, B, C]	Selects from the following items by code.			99
	(Mechanical relay contacts)	0: (1000) Inverter running [RUN] 1: (1001) Frequency equivalence signal [FAR] 2: (1002) Frequency level detection [FDT] 3: (1003) Undervoltage detection signal [LV] 5: (1005) Torque limiting (Current limiting) [IOL] 6: (1006) Auto-restarting [IPF] 7: (1007) Motor overload early warning [OL] 26: (1026) Retry in operation [TRY] 30: (1030) Lifetime alarm [LIFE] 35: (1035) Inverter running [RUN2] 36: (1036) Overload preventive control [OLP] 37: (1037) Current detection [ID] 41: (1041) Low level current detection [IDL] 99: (1099) Alarm relay output (for any fault) *The number in () indicates logical inverse. (OFF when short-circuited)		_	99
E3 I	Frequency Detection (FDT)	0.0 to 400.0Hz	0.1	Hz	50.0 (Three-phase 200V : 60.0)
	(Detection level)				(
E34	Overload Early Warning/Current Detection/ Low Current Detection (Level)	0.00(Inactive), 1 to 200% of inverter rated current	0.01	Α	Rated current of Fuji's standard motor
E35	Current Detection/Low Current Detection (Timer)	0.01 to 600.00s	0.01	S	10.00
E 39	Coefficient for Constant Feeding Rate Time	0 000 to 9 999	0.001		0.000
	PID Display Coefficient A	-999 to 0.00 to 999	0.01	_	100
	PID Display Coefficient B	-999 to 0.00 to 999	0.01	_	0.00
E43	Monitor Item Selection	0 : Speed monitor (select by E48) 9 : Input power 3 : Output current 10 : PID final command value 4 : Output voltage 12 : PID feedback value 13 : Timer value (timer operation)	_	_	0
E45	See Note 2.				
E48					
	LED Monitor (Speed monitor item)	0 : Output frequency (before slip compensation)	_	_	0
		Output frequency (after slip compensation) Setting frequency Load shaft speed Line speed Constant rate of feeding time	0.01		22.22
	Coefficient for Speed Indication	0.01 to 200.00	0.01	_	30.00
E52	Keypad (Menu display mode)	Function code data setting menu only Data verification menu only All menu		_	0

Note 1: The above setting ranges may be limited by the signs or the number of digits. Note 2: The inverter does not use the codes £45 to £47 though they are displayed.

[Changing, reflecting or storing data during operation]

: Disable : Change with keys and then save or reflect with key. : Change or reflect with keys and then save with key.

Function Settings

The Compact Inverter FRENIC-Mini

Extension Terminal Functions: E codes

Func.	Name	Data setting range	Min.	Unit	Factory setting
E60	Built-in Potentiometer (Function selection)	Selects from the following functions by code. 0 : No function selection 2 : Aux. freq. setting 2		_	0
E61 E62	Analog Input Signal Definition for: [12] [C1]	1 : Aux. freq. setting 1 3 : PID process command 1 Selects from the following functions by code.	_	_	0
		0 : No function selection 3 : PID process command 1 1 : Aux. freq. setting 1 5 : PID feedback value 2 : Aux. freq. setting 2			
E98 E99	Terminal Command Assignment to: [FWD] [REV]	Selects from the following items by code.			98 99
		0 : (1000) Multistep freq. selection (0 to 1 step) [SS1] 1 : (1001) Multistep freq. selection (0 to 3 step) [SS2] 2 : (1002) Multistep freq. selection (0 to 7 step) [SS4] 4 : (1004) ACC/DEC time selection (2 steps) [RT1] 6 : (1006) 3-wire operation stop command [HLD] 7 : (1007) Coast-to-stop command [BX] 8 : (1008) Alarm reset [RST] 9 : (1009) Trip command (External fault) [THR] 10 : (1010) Jogging operation [JOG] 11 : (1011) Freq. set 2 / Freq. set 1 [Hz2/Hz1] 19 : (1019) Write enable for keypad (Data changeable) [WE-KP] 20 : (1020) PID control cancel [Hz/PID] 21 : (1021) Normal/Inverse mode changeover [IVS] 24 : (1024) Link enable (RS485 (standard), BUS (option)) [LE] 33 : (1033) PID integration/differentiation reset [PID-RST] 34 : (1034) PID integration hold [PID-HLD] 98 : Forward operation command [FWD] 99 : Reverse operation command [REV] *The number in () indicates logical inverse. (OFF when short-circuited)			

■ Control Functions of Frequency: C codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
E0 1	Jump Frequency 1	0.0 to 400.0Hz	0.1	Hz	0.0
C03	2				0.0
<u> </u>	3				0.0
E04	Jump Frequency Band	0.0 to 30.0Hz	0.1	Hz	3.0
<u> </u>	Multi-step Frequency Settings 1	0.00 to 400.00Hz	0.01	Hz	0.00
LU6	2				0.00
LU'I	3				0.00 0.00
LUO	4				0.00
L 10	6				0.00
£ 10 £ 10 £ 10	7				0.00
053	Jogging Frequency	0.00 to 400.00Hz	0.01	Hz	0.00
1.53	Timer Operation	0 : Inactive 1 : Active	_	_	0
€30	Frequency Command 2	0 : Keypad operation (or key) 1 : Analog voltage input (terminal 12) (0 to +10V DC) 2 : Analog current input (terminal C1) (+4 to +20mA DC) 3 : Analog voltage input (terminals 12) and analog current input (terminal C1) 4 : Potentiometer on the keypad	_	_	2
632	Analog Input Adjustment (Gain)	0.00 to 200.00%	0.01	%	100.0
£33	(Gain for terminal input [12]) (Filter)	0.00 to 5.00s	0.01	S	0.05
E34	(Gain reference point)	0.00 to 100.00%	0.01	%	100.0
E37	Analog Input Adjustment (Gain)	0.00 to 200.00%	0.01	%	100.0
£38	(Gain for terminal input [C1]) (Filter)	0.00 to 5.00s	0.01	S	0.05
£39	(Gain reference point)	0.00 to 100.00%	0.01	%	100.0
E50	Bias(Frequency command 1)	0.00 to 100.00%	0.01	%	0.00
	(Bias reference point)				
E5 /	Bias (PID command 1) (Bias value)	-100.00 to 100.00%	0.01	%	0.00
E52	(Bias reference point)	0.00 to 100.00%	0.01	%	0.00

Motor Parameters: P codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
P02	Motor Parameters (Rated capacity)	0.01 to 10.00kW (when P99 = 0, 3, or 4)	0.01	kW	Nominal applied
		0.01 to 10.00 HP (when <i>P</i> 99 = 1)	0.01	HP	motor capacity
P03	(Rated current)	0.00 to 99.99A	0.01	Α	Rated current of Fuji's standard motor
P09	(Slip compensation gain)	0.0 to 200.0%	0.1	%	0.0
P 14	Reserved for the maker (See Note 1.)	0.00 to 99.99	0.01	_	0.00
P33	Motor Selection	O : Motor Specification 1 (Fuji 8 Series) 1 : Motor Specification 2 (HP Motor) 3 : Motor Specification 3 (Fuji 6 Series) 4 : Others	_	_	0



The Compact Inverter FRENIC-Mini

High Performance Functions: H Codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
H03	Data Initializing (Data reset)	0 : Manual set value 1 : Return to factory set value 2 : Motor parameter initializing (Motor 1)	_	_	0
H04	Retry (No. of retries)	0 : Inactive,1 to 10 times	1	Times	0
HOS	(Latency time)	0.5 to 20.0s	0.1	S	5.0
H08	Cooling Fan ON/OFF	0 : Inactive 1 : Active (1.5kW or more)		_	0
ноп	Gradual Acceleration/ Deceleration	0 : Inactive (linear) 1 : S-curve (weak) 2 : S-curve (strong) 3 : Non-linear	_	_	0
H 12	Instantaneous Overcurrent Limiting	0 : Inactive 1 : Active	_	—	1
H26	PTC Thermistor Input	0 : Inactive 1 : Active		_	0
H2n	(Level)	0.00 to 5.00V	0.01	V	1.60
н30	Serial Link (Function selection)	(Monitor) (Hz setting) (OPR command) 0 : ○ X X ○ : Enable by inverter 1 : ○ RS485 X and RS485 2 : ○ X RS485 RS485 : Enable by RS485 3 : ○ RS485 RS485 x : Enable by inverter	_	_	0
H45	Capacity of DC bus capacitor	Adjustment is needed when capacitor is replaced.	_		_
H43	Accumulated Run Time of Cooling Fan	Adjustment is needed when cooling fan is replaced.	_	h	_
HS0	Non-linear V/f Pattern (Frequency)	0.0: cancel 0.1 to 400.0Hz	0.1	Hz	0.0
HS I	(Voltage)	0 to 240V : AVR active (200V class) 0 to 500V : AVR active (400V class)	1	V	0
HSH	ACC/DEC Time (Jogging operation)	0.00 to 3600s	0.01	S	6.00
H54	Bottom Limiter (Min. freq. when limiter is activated)	0.0 (Depends on F16 : Freq. limiter (Low)) 0.1 to 60.0Hz	0.1	Hz	2.0
H59	Automatic Deceleration	0 : Inactive 1 : Active	_	_	0
нпо	Overload Prevention Control (Frequency drop rate)	0.00 (equivalent to DEC time) 0.01 to 100.00Hz/s, 999(cancel)	0.01	Hz/s	999
HTI	(See Note 2.)				
H80	Gain for Suppression of Output Current Fluctuation	0.00 to 0.20	0.01		0.20
H95	DC braking (Braking mode)	0 : Slow response 1 : Quick response	_		0
H96	STOP Key Priority / Start Check Function	Item Data 0 1 2 3 STOP key priority function OFF ON OFF ON Start check function OFF OFF ON ON	_	_	0
нвп	Clear Alarm Data	Returns to zero after data clear by H97 setting at 1.	_		_
Н98	Protection/Maintenance Function	Item Data 0 1 2 3 4 5 6 7 Carrier frequency automatic DEC function OFF ON ON OFF ON ON	_	_	3

■ Application Functions: J Codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
J0 1	PID Control	0 : Inactive 1 : Process control use (Normal action) 2 : Process control use (Inverse action)	_	_	0
		2 : Process control use (inverse action)			
J02	(Remote process command)	0 : Keypad 1 : PID process command 1 4 : Communication	_	—	0
J03		0.000 to 10.000 times	0.001	Times	0.100
JOY	I (Integration time)		0.1	S	0.0
J05	D (Differentiation time)		0.01	S	0.00
J02 J03 J04 J05 J06	(Feedback filter)	0.0 to 900.0s	0.1	S	0.5

■ Link Functions: y Codes

Func. code	Name	Data setting range	Min.	Unit	Factory setting
90 (RS485 Communication (Station address)	1 to 255	1	_	1
902	(Mode selection	0 : Trip and alarm	_	_	0
	on no response error)	2 : Operation for y03 timer, and retry to communicate.			
		If retry fails, the inverter trips <i>E r 8</i> 3 : Continuous operation			
403	(Timer)	0.0 to 60.0s	0.1	S	2.0
404	(Baud rate)				3
903 904 905 906 901 908 908	(Data length)		_	_	0
908		0 : No checking 1 : Even parity 2 : Odd parity	_	_	0
907	(Stop bits)	0:2 bits 1:1 bit	_		0
908	(No response error detection time)	0 : No detection 1 : 1 to 60s	1	S	0
909			0.01	S	0.01
9 10	(Protocol selection)	0 : Modbus RTU protocol 1 : SX protocol (Loader protocol)		—	1
		2 : Fuji general-purpose inverter protocol			
999	Link Function for Supporting	(Freq. setting) (OPR command)	_	—	0
	Data Input	0 : by H30 by H30 1 : from RS485 by H30			
		1 : from RS485 by H30 2 : by H30 from RS485			
		3 : from RS485 from RS485			

The above setting ranges may be limited by the signs or the number of digits.

Note 1: Do not change the setting. This function code is reserved for particular manufacturers.

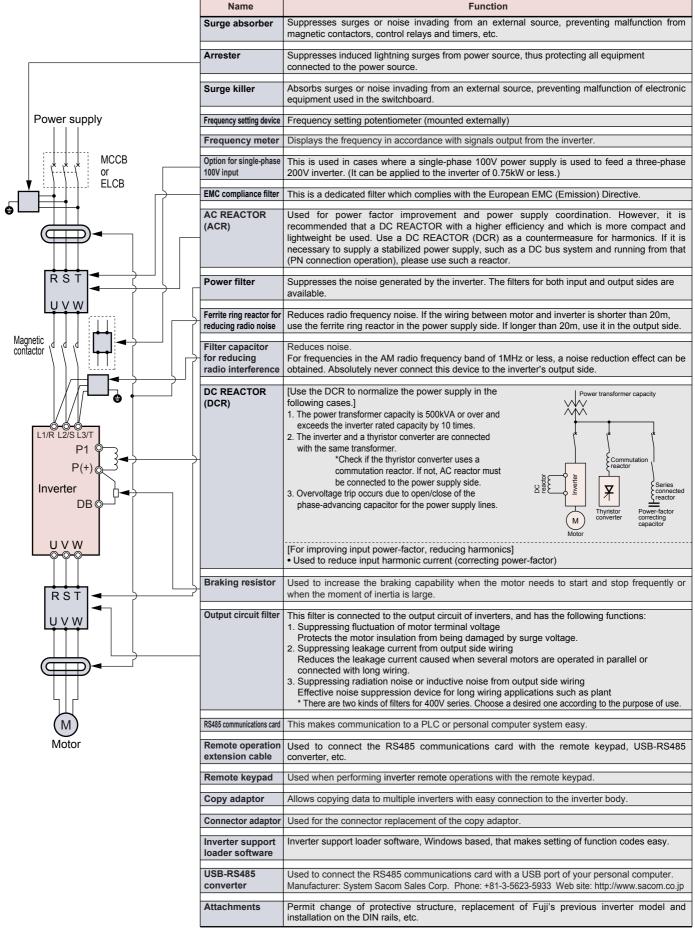
Note 2: Do not change the settings in HT, as inverter does not use it although it is displayed.

[Changing, reflecting or storing data during operation]

: Disable : Change with seven and then save or reflect with key.

*) This function is OFF for Single-phase series regardless of the settings.

Option Guide

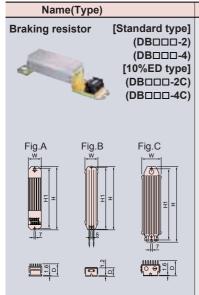




[Unit: mm]

Options

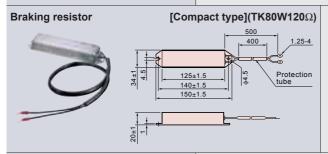
The Compact Inverter FRENIC-Mini



The second secon											
	Ту	pe	Fig.		Mass						
	200V	400V	rig.	W	Н	H1	D	[kg]			
	DB0.75-2	DB0.75-4	Α	64	310	295	67	1.3			
	DB2.2-2	-	Α	76	345	332	94	2.0			
Standard type	-	DB2.2-4	Α	64	470	455	67	2.0			
	DB3.7-2	-	Α	76	345	332	94	2.0			
	-	DB3.7-4	Α	64	470	455	67	1.7			
	DB0.75-2C	DB0.75-4C	В	43	221	215	30.5	0.5			
10%ED type	DB2.2-2C	DB2.2-4C	С	67	188	172	55	0.8			
	DB3.7-2C	DB3.7-4C	С	67	328	312	55	1.6			

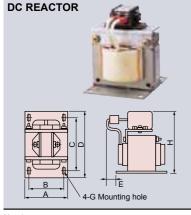
Specifications and dimensions

	Power					Max	braking			us braking	Repetitive braking	
Type	supply	Inverter type	Type	Qty. (Unit)	Resistance [Ω]				(100% torque co		Average allowable loss	
	voltage			(,			[N•m]	[N•m]	[kWs]	[s]	[kW]	[%ED]
		FRN0.4C1□-4E**	DB0.75-4	1	200		4.02	3.32	9	45	0.044	22
	Three-	FRN0.75C1□-4E**	DB0.73-4	. '	200	7.57	6.25	17	45	0.068	18	
	phase	FRN1.5C1□-4E**	DB2.2-4	1	160	15.0	12.4	34	45	0.075	10	
	400V	FRN2.2C1□-4E**	DD2.2-4	'	100	00	22.0	18.2	33	30	0.077	7
		FRN4.0C1□-4E**	DB3.7-4	1	130	1	37.1	30.5	37	20	0.093	5
		FRN0.4C1□-7E	DB0.75-2	1	100		4.02	3.32	9	45	0.044	22
Standard type Single- phase 200V	Single-	FRN0.75C1□-7E	DD0.73-2	<u>'</u>	100	150	7.57	6.25	17	45	0.068	18
	FRN1.5C1□-7E	DB2.2-2	1	40	15.0	12.4	34	45	0.075	10		
		FRN2.2C1□-7E	DDZ.Z-Z	<u>'</u>	40		22.0	18.2	33	30	0.077	7
		FRN0.4C1□-2J**	DB0.75-2	1	100	100	4.02	3.32	9	45	0.044	22
	Three-	FRN0.75C1□-2J**	DD0.73-2	<u>'</u>	100		7.57	6.25	17	45	0.068	18
	phase	FRN1.5C1□-2J**	DB2.2-2	1	40	150	15.0	12.4	34	45	0.075	10
	200V	FRN2.2C1□-2J**					22.0	18.2	33	30	0.077	7
		FRN3.7C1□-2J**	DB3.7-2	1	33		37.1	30.5	37	20	0.093	5
		FRN0.4C1□-4E**	DB0.75-4C	1	200		4.02	3.32	50	250	0.075	37
	Three-	FRN0.75C1□-4E**	550.70 10			200	7.57	6.25	50	133	0.075	20
	phase	FRN1.5C1□-4E**	DB2.2-4C	1	160	150	15.0	12.4	55	73	0.110	14
	400V	FRN2.2C1□-4E**			<u> </u>		22.0	18.2	55	50	0.110	10
		FRN4.0C1□-4E**	DB3.7-4C	1	130		37.1	30.5	140	75	0.185	10
	Single-	FRN0.4C1□-7E	DB0.75-2C	1	100		4.02	3.32	50	250	0.075	37
10%ED	phase	FRN0.75C1□-7E				150	7.57	6.25	50	133	0.075	20
type	200V	FRN1.5C1□-7E	DB2.2-2C	1	40		15.0	12.4	55	73	0.110	14
		FRN2.2C1□-7E					22.0	18.2	55	50	0.110	10
		FRN0.4C1□-2J**	DB0.75-2C	1	100		4.02	3.32	50	250	0.075	37
	Three-	FRN0.75C1□-2J**					7.57	6.25	50	133	0.075	20
	phase	FRN1.5C1□-2J**	DB2.2-2C	1	40 150		15.0	12.4	55	73	0.110	14
	200V	FRN2.2C1□-2J**					22.0	18.2	55	50	0.110	10
		FRN3.7C1□-2J**	DB3.7-2C	1	33		37.1	30.5	140	75	0.185	10



Series		Туре	TK80W120 Ω								
	Resistor	Capacity [kW]	0.08								
	Resistor	Ohmic value [Ω]	120								
Three-	Applicable	e inverter	FRN0.4 C1□-2J**	FRN0.75 C1□-2J**	FRN1.5 C1□-2J**	FRN2.2 C1□-2J**	FRN3.7 C1□-2J**				
phase	Applied m	otor output [kW]	0.4	0.75	1.5	2.2	4.0				
200V	Average b	raking torque [%]	150	130	100	65	45				
	Allowable	Allowable duty cycle [%]	15	5	5	5	5				
	limits	Continuous allowable braking time	15s	15s	10s	10s	10s				

NOTE: This resistor is not applicable to three-pahse 400V series.



Applicable inverter type		Reactor	Dimensions							Terminal	Mass
Three-phase 400V series		type	Α	В	С	D	Е	G	Н	screw	[kg]
FRN0.4C1□-4E**	DCR4-0.4	66	56	72	90	15	5.2 x 8	94	M4	1.0	
FRN0.75C1□-4E**	DCR4-0.75	66	56	72	90	20	5.2 x 8	94	M4	1.4	
FRN1.5C1□-4E**	DCR4-1.5	66	56	72	90	20	5.2 x 8	94	M4	1.6	
FRN2.2C1□-4E**	DCR4-2.2	86	71	80	100	15	6 x 9	110	M4	2.0	
FRN4.0C1□-4E**	DCR4-3.7	86	71	80	100	20	6 x 9	110	M4	2.6	
Single-phase 200V series	le-phase 200V series Three-phase 200V series		Α	В	С	D	Е	G	Н		
FRN0.1C1□-7E	FRN0.1C1□-2J**	DCR2-0.2	66	56	72	90	5	5.2 x 8	94	M4	0.8
	FRN0.2C1□-2J**										
FRN0.2C1□-7E	FRN0.4C1□-2J**	DCR2-0.4	66	56	72	90	15	5.2 x 8	94	M4	1.0
FRN0.4C1□-7E	FRN0.75C1□-2J**	DCR2-0.75	66	56	72	90	20	5.2 x 8	94	M4	1.4
FRN0.75C1□-7E	FRN1.5C1□-2J**	DCR2-1.5	66	56	72	90	20	5.2 x 8	94	M4	1.6
FRN1.5C1□-7E	FRN2.2C1□-2J**	DCR2-2.2	86	71	80	100	10	6 x 9	110	M4	1.8
FRN2.2C1 -7E FRN3.7C1 -2J**		DCR2-3.7	86	71	80	100	20	6 x 9	110	M4	2.6
	·										

Note) For the inverter type FRN0.4C1 \square -2E/J**, the symbol \square is replaced with either of the following alphabets and ** is replaced with any of the following numeral codes: \square : S (Standard type), E (EMC filter built-in type), **: 21 (Braking resistor built-in type), None (Standard type)

The inverter applicable to RS485 communication is limited to the standard ones in three-phase 200V and three-phase 400V series.

The braking resistor built-in type is limited to the inverters for 1.5kW or larger

■RS485 communications card (OPC-C1-RS)



This is an exclusive option that enables the FRENIC-Mini series to use RS485 communication.

The following operations can be performed from the remote keypad, or from a personal computer, PLC or other host controller using RS485 communication.

- Operation functions such as frequency settings, forward, reverse, stop, coast-to-stop and reset.
- Monitoring of the output frequency, output current, operating status and alarm contents.
- Setting of function codes

<Transmission Specifications>

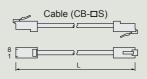
Item	Specifications							
Communications protocol		SX Protocol Modbus RTU Fuj upport loader exclusive) (Conforming to Modicon's Modbus RTU) i						
Electrical specifications	EIA RS-485							
Number of units connected	Host: 1 unit, Inverters: 31 units							
Transmission speed	19200, 9600, 4800, 2400bps							
Synchronization system	Start-stop synchronous							
Transmission method	Half-duplex							

■Remote operation extension cable (CB-□S)

This straight cable is used to connect the RS485 Communications card and the remote keypad, and available in three lengths, i.e. 1m, 3m and 5m.



Type	L (m)
CB-5S	5
CB-3S	3
CB-1S	1



Remote keypad (TP-E1)

The keypad permits remote control of FRENIC-Mini, and function setting and display (with copy function).



Connector adaptor (CPAD-C1-CN)

This adaptor is a replaceable component of the copy adaptor's connector.



Rail mounting base (RMA-C1-□□□)

This is a base for mounting the inverter on a DIN rail (35mm wide).

	,					
Option type	Applicable Inverter type					
	FRN0.1C1E-7E					
	FRN0.2C1E-7E					
	FRN0.4C1E-7E					
RMA-C1-0.75	FRN0.1C1E-2J					
2	FRN0.2C1E-2J					
A CONTRACTOR OF THE PARTY OF TH	FRN0.4C1E-2J					
J. Same	FRN0.75C1E-2J					
4000	FRN0.1C1S-7E					
	FRN0.2C1S-7E					
	FRN0.4C1S-7E					
	FRN0.75C1S-7E					
	FRN0.1C1S-2J**					
	FRN0.2C1S-2J**					
	FRN0.4C1S-2J**					
	FRN0.75C1S-2J**					
	FRN0.4C1E-4E					
RMA-C1-2.2	FRN0.75C1E-4E					
	FRN0.75C1E-7E					
	FRN0.4C1S-4E** FRN0.75C1S-4E**					
	FRN0.75C1S-4E**					
1	FRN1.5C1S-4E**					
2.9	FRN1.5C1S-4E					
*	FRN1.5C1S-7E					
	FRN2.2C1S-2J**					
	FRN1.5C1E-4E					
	FRN2.2C1E-4E					
RMA-C1-3.7	FRN4.0C1E-4E					
	FRN1.5C1E-7E					
A	FRN2.2C1E-7E					
	FRN1.5C1E-2J					
Que 197	FRN2.2C1E-2J					
	FRN4.0C1E-2J					
	FRN4.0C1S-4E**					
	FRN2.2C1S-7E					
	FRN3.7C1S-2J**					

■Copy adaptor (CPAD-C1A)

The copy adaptor can be easily connected to an inverter, and is used to copy data to multiple inverters.

(Saves up to 10 data sets, has the function for batch data protection, and comes with 10 connector adaptors.)





Wiring equipment

The Compact Inverter FRENIC-Mini

Power	Nominal		МССВ	or ELCB	Magnetic contactor (MC)			Recommended wire size [mm²]					
supply	applied motor	Inverter type	Rated current [A]		Input circuit		Output	Input circuit [L1/R, L2/S, L3/T]		Output circuit	DCR circuit	DB circuit	
voltage	[kW]		With DCR	Without reactor	With DCR	Without reactor	circuit	With DCR	Without reactor	[U, V, W]	[P1, P(+)]	[P(+), DB, N(-)]	
	0.4	FRN0.4C1□-4E**	6	6	SC-05	SC-05	SC-05	2.5	2.5	2.5	2.5	2.5	
Three-	0.75	FRN0.75C1□-4E**											
phase	1.5	FRN1.5C1□-4E**		10									
400V	2.2	FRN2.2C1□-4E**		16									
	4.0	FRN4.0C1□-4E**	10	20									
	0.1	FRN0.1C1□-7E	6	6	SC-05	SC-05	SC-05	2.5	2.5	2.5	2.5	_	
Single-	0.2	FRN0.2C1□-7E											
phase	0.4	FRN0.4C1□-7E		10								2.5	
200V	0.75	FRN0.75C1□-7E	10	16									
200 V	1.5	FRN1.5C1□-7E	16	25									
	2.2	FRN2.2C1□-7E	25	35		SC-5-1			4.0				
	0.1	FRN0.1C1□-2J**	6	6	SC-05	SC-05	SC-05	2.5	2.5	2.5	2.5	_	
	0.2	FRN0.2C1□-2J**											
Three-	0.4	FRN0.4C1□-2J**										2.5	
phase	0.75	FRN0.75C1□-2J**		10									
200V	1.5	FRN1.5C1□-2J**	10	16									
	2.2	FRN2.2C1□-2J**		25									
	4.0	FRN3.7C1□-2J**	25	35		SC-5-1							

Note) For the inverter type FRN0.4C1□-2E/J**, the symbol □ is replaced with either of the following letters and ** is replaced with any of the following numeral codes: □ : S (Standard type), E (EMC filter built-in type), ** : 21 (Braking resistor built-in type), None (Standard type)

The inverter applicable to RS485 communication is limited to the standard ones in three-phase 200V and three-phase 400V series.

The braking resistor built-in type is limited to the inverters rated 1.5kW or larger.

- For molded-case circuit breakers (MCCB) and earth-leakage circuit breakers (ELCB), the required frame type and series depend on the facility transformer capacity and other factors. When selecting optimal breakers, refer to the relevant technical data. Also select the rated sensitive current of ELCB utilizing the technical data.
- The recommended wire sizes are based on the temperature inside the panel not exceeding 50°C.
- The above wires are 600V HIV insulated solid wires (75°C).
- Data in the above table may differ according to environmental conditions (ambient temperature, power supply voltage, and other factors).

Compliance with Standards

The Compact Inverter FRENIC-Mini

1. Compliance with European Standards

The CE marking on Fuji products indicates that they comply with the essential requirements of the Electromagnetic Compatibility (EMC) Directive 89/336/EEC issued by the Council of the European Communities and Low Voltage Directive 73/23/EEC

Only the EMC filter built-in type of inverters that bear a CE marking are compliant with these EMC Directives

Inverters that bear a CE marking or TUV mark are compliant with the Low Voltage Directive.

The products comply with the following standards:

EN50178: 1997 Low Voltage Directive

EMC Directives EN61800-3: 1996+A11: 2000 EN55011:

1998+A: 1999 Immunity: Second environment (EN61800-3+A11 Industrial)

Emission: Class 1A (EN55011+A1)

(Applicable only to the EMC filter built-in type of inverters)

CAUTION

The FRENIC-Mini series of inverters are categorized as a "restricted sales distribution class" of the EN61800-3. When you use these products with any home appliances or office equipment, you may need to take appropriate countermeasures to reduce or eliminate any noise emitted from these products.

2. Compliance with EMC Standards

General

The CE marking on the EMC filter built-in type of inverters does not ensure that the entire equipment including our CE-marked products is compliant with the EMC Directive. Therefore, CE marking for the equipment shall be the responsibility of the equipment manufacturer. For this reason, Fuji's CE mark is indicated under the condition that the product shall be used within equipment meeting all requirements for the relevant Directives. Instrumentation of such equipment shall be the responsibility of the equipment manufacturer Generally, machinery or equipment includes not only our products but other devices as well. Manufacturers, therefore, shall design the whole system to be compliant with the relevant Directives.

In addition, to satisfy the requirements noted above, use the EMC filter built-in type of inverters according to the descriptions contained in this instruction manual. Installing the inverter(s) in a metal enclosure may be necessary, depending upon the operating environment of the equipment that the inverter is to be used with.

Recommended installation

To make the machinery or equipment fully compliant with the EMC Directive, have certified technicians wire the motor and inverter in strict accordance with the procedure described below

Use the EMC filter built-in type of inverters.

(1) Mount the EMC grounding flange (that comes with the inverter) to the inverter with screws in order to ground the wire shield(s). (See Figure 1.)

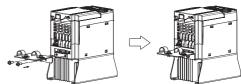


Figure 1. Attaching the EMC Grounding Flange

- (2) Use shielded wires for the motor cable and route it as short as possible. Firmly clamp the wire shield to the flange to ground it. Further, connect the wire shield electrically to the grounding terminal of motor. (See Figure 2.)
- (3) Use shielded wires for the control signals of the inverter to input to/output from the control terminals. Firmly clamp the control wire shields to the EMC grounding flange (in the same way as the motor cables.)

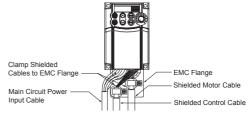
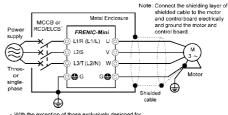


Figure 2. Connecthing Shielded Cables

(4) If noise from the inverter exceeds the permissible level, enclose the inverter and its peripherals within a metal enclosure as shown in Figure 3.



· With the exception of those exclusively designed for



Application to standard motors

Driving a 400V standard motor

When driving a 400V standard motor by an inverter with long cable lengths, damage may occur in the insulation of motor. Use the output circuit filter (OFL) if necessary after confirmation with the motor manufacturer. The use of Fuji Electric Motor does not require the output circuit filter because of its reinforced insulation.

• Torque characteristics and temperature rise When the inverter is used to operate a standard motor, the temperature rises higher than during operation from a commercial power supply. The cooling effect decreases in the low-speed range, reducing the allowable output torque. (If a constant torque is required in the low-speed range, use a Fuji inverter motor or a motor equipped with a separately ventilating fan.)

Vibration

Use of an inverter does not increase vibration of a standard motor, but when the motor is mounted to a machine, resonance may be caused by the natural frequencies including the natural frequency of the machine system.

- * We recommend that you use a rubber coupling or anti-vibration rubber.
- * We also recommend that you use the inverter jump frequency control function to avoid resonance point in the motor operation.

Note that operation of a 2-pole motor at 60Hz or over may cause abnormal vibration.

Noise

When an inverter drives a standard motor, the motor noise level increases compared with driven by commercial power. To reduce noise, set the inverter carrier frequency at a high level. Highspeed operation at 60Hz or over can result in more noise.

Application to special motors

Explosion-proof motors

When driving an explosion-proof motor with an inverter, use a combination of a motor and an inverter that has been approved in advance. Such approved products are available in our special product series. Contact Fuji for details.

Submersible motors and pumps

These motors have a larger rated current than standard motors. Select the inverter capacity so that these motors can run within the inverter rated current. These motors differ from standard motors in thermal characteristics.

Set a small value according to the thermal time constant of motor for setting electronic thermal relay function

Brake motors

For the motors with parallel-connected brakes, connect the brake power cable to the inverter's input side (primary circuit). If the brake power is connected to the output side (secondary circuit), the power may not be supplied to the brake, resulting in non-actuation of the brake. Do not use inverters for driving motors equipped with series-connected

Geared motors

When the power transmission mechanism uses an

oil-lubricated gearbox or speed changer/reducer, continuous motor operation at low speed may cause poor lubrication.

Synchronous motors

Synchronous motors cannot be driven by FRENIC-Mini inverter.

Single-phase motors

Single-phase motors are not suitable for inverterdriven variable speed operation. Use three-phase motors.

* Even if a single-phase power supply is available, use a three-phase motor, because the inverter provides three-phase output.

Combination with peripheral device

Installation location

Use the inverter in an ambient temperature range between -10 to $50\,^{\circ}\text{C}$.

The inverter and braking resistor surfaces become hot under certain operating conditions. Install an inverter on non-flammable material.

· Installing a circuit breaker

To protect the circuit from overcurrent, install a recommended molded-case circuit breaker (MCCB) or an earth-leakage circuit breaker (ELCB) (equipped with overcurrent protection function) on the inverter's input side (primary circuit). Ensure that the circuit breaker capacity does not exceed the recommended value.

- Magnetic contactor on the output side (secondary circuit)
 When a magnetic contactor is installed on the
 inverter's output side (secondary circuit) for such a
 purpose as switching the power to the commercial
 power supply, ensure that both inverter and motor
 are stopped before switching. Remove the surge
 suppressor integrated with the magnetic contactor.
- Magnetic contactor on the input side (primary circuit)
 Avoid frequent open/close (more than once an
 hour) of the circuit using the magnetic contactor on
 the input side (primary circuit). It may cause
 malfunction of the inverter. If frequent starts and
 stops are required, use signals to the control
 terminals FWD or REV.

Protecting the motor

When you drive a motor with an inverter, the motor can be protected with an electronic thermal relay function of the inverter. In addition to the operation level, set the motor type (standard motor, inverter motor). For high-speed motors or water-cooled motors, set a small value in the thermal time constant to protect the motor in combination with the "cooling system OFF" signal. When driving several motors with an inverter, connect a thermal relay to each motor and turn on the inverter's electronic thermal relay function. If you connect the motor thermal relay to the motor with a long cable, high-frequency current may flow into the wiring stray capacitance. This may cause the relay to trip at a current lower than the set value for the thermal relay. If this happens, lower the carrier frequency or use the output circuit filter (OFL)

• Power-factor correcting capacitor

Do not mount the power-factor correcting capacitor in the inverter primary circuit. (Use the DC reactor to improve the inverter power factor.) Do not use the power-factor correcting capacitor in the inverter secondary circuit. Overcurrent trip will occur,

disabling motor operation.

Reducing noise

Use of filter and shielded wires are typical measures against noise that meets EMC Directives. For details, refer to the operation procedure manual.

· Measures against surge current

If OV trip occurs while the inverter is stopped or operated under a light load, it is assumed that the surge current is generated by open/close of the phase-advancing capacitor in the power system.

* Connect a DC reactor to the inverter.

Megger test

When checking insulation resistance of the inverter, use a 500V megger and follow the instructions described in the instruction manual.

Wiring

Control circuit wiring length

When using remote control, limit the wiring length between the inverter and operator box to 20m or less and use twisted shielded cable.

· Wiring length between inverter and motor

If long wiring is used between the inverter and the motor, the inverter will overheat or trip because of overcurrent (under the influence of high-frequency current flowing into the stray capacitance) in the wires connected to the phases. Ensure that the wiring is shorter than 50m for models 3.7kW or smaller, shorter than 100m for 5.5kW or larger. If these lengths must be exceeded, lower the carrier frequency or mount an output circuit filter (OFL). When wiring is longer than 50m, and Dynamic torque-vector control is selected, execute off-line tuning.

• Wiring size

Select a cable with a sufficient capacity by referring to the current value or recommended wire size.

Grounding

Securely ground the inverter using the grounding

Selecting inverter capacity

Driving standard motor

Select an inverter from the capacity range of nominal applied motors shown in the inverter standard specifications table. When large starting torque is required or acceleration or deceleration is required in a short time, select an inverter with a capacity one size greater than the standard.

Driving special motor

Select an inverter that meets the following condition: Inverter rated current > Motor rated current

Transportation, storage

When transporting or storing inverters, select the procedures and places that meet the environmental conditions given in the inverter specifications. Ensure that the above environmental conditions are met also when transporting an inverter mounted to a machine.

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