

Innovating Energy Technology

## Low voltage AC drives for HVAC applications

## FRENIC-HVAC

# Smile to the Environment



High performance enabled by the comprehensive use of Fuji technology. Easy maintenance for the end-user. Maintains safety and protects the environment. Opens up possibilities for the new generation.



## Large Contribution to Reducing Global Warming (Environmental Protection) with Energy Saving

50% of energy consumption in office buildings is related to air conditioning. The FRENIC HVAC series is the dedicated inverter for HVAC that features functions and performances offer the optimal thermal environment for the people working in the building by keeping the energy consumption in various devices (compressor, condenser water pump, AHU and others) to the minimum. Fuji Electric contributes largely to global environment by realizing carbon dioxide reduction with energy saving by the inverter.

### Wide variation in model capacity

Model can be selected from two model types.

#### Standard type (EMC filter built-in type)

0.75 to 710kW (Protective structure IP21 or IP55 can be selected with the model between 0.75 and 90kW.)

#### DCR built-in + EMC filter built-in type

0.75 to 90kW (Protective structure IP21 or IP55 can be selected with the model between 0.75 and 90kW.)

Inverter capacity	EMC filter	DC reactor	Protective structure				
0.75kW to 90kW	Built-in	Built-in	IP21/IP55				
110kW to 710kW	Built-in	External	IP00				

## **Optimal control with energy-saving function**

- Linearization function
- Temperature difference constant control and pressure difference constant control
- Energy saving functions including wet-bulb temperature presumption control
- Automatic energy-saving operation

## Slim body

The first slim body design among the Fuji Electric inverters. The size is the same for IP21 and IP55.

## Functions suitable for HVAC use

- 4PID control Fire mode (forced operation)
- Pick-up operation function Real time clock
- Torque vector control Filter clogging prevention function
- Customized logic User friendly, useful keypad
- Password function





## Significant Energy Saving Realized!!

For an air-conditioning heat source system, the needed quantity of the cooling or heating water fluctuates generally in seasons or days and nights. Therefore, operations continuing in a water conveyance pressure constant control may lead to high operating unnecessary pressures on terminals at low operating state. Thus, the pump consumes an ineffectual electric power for maintaining the high water conveyance pressure. FRENIC-HVAC can perform an estimated terminal pressure control by linearization function which estimates target pressure from load flow rate. It is possible to reduce the ineffectual pump power consumption and to achieve a great energysaving effect together with maintaining comfortable current air conditioning.



## **Optimum Control for HVAC Facilities**

#### • Cooling tower fan

The cooling tower fan is used to cool the heat of cooling water by emitting it into the air. The fan speed is adjusted optimally according to the cooling water temperature at the outlet. Moreover, the inverter estimates the wet-bulb temperature automatically to control the fan so that the temperature of cooling water (wet bulb) is interlocked to the air temperature. (Wet-bulb temperature presumption control)



#### Cooling water pump

The cooling water pump circulates the cooling water to the cooling tower in order to cool the heat generated by the freezing machine. The pump speed is adjusted optimally according to the temperature and flow rate of cooling water. Moreover, the inverter can control the cooling pump so that the difference of cooling water temperature at between the inlet and outlet becomes always constant. (Temperature difference constant control)



#### Chilled water pump

The chilled water pump circulates the chilled water generated with the freezing machine to the air conditioner and fan coil. The pump speed is adjusted optimally according to the header pressure. Moreover, the pump conveyance pressure can be controlled to proper value by converting the flow rate signal to the target pressure using the linearization function. (Linearization function)



#### • Supply fan / Return fan

The speed of supply and return fans is adjusted optimally according to the pressure, discharge temperature, room temperature, and others. Moreover, the highest level of carbon dioxide is selected automatically by detecting the level in room to control it to stay within the allowable level.



## **Optimal Structure Design**

## User friendly keypad

### • The regulator is indicated by enlarging the LCD.

1. Present value (PV)

4. Frequency

- 2. Setting value (SV)
- 3. Manipulating value (MV)
- 6. Output voltage
  - 7. Torque

\*Possible to show understandable indications through the unit conversion function. \*Multi-language function: 19 languages + user customized language supported

8. Rotation speed

5. Output current

- 9. Power consumption

- 10. Cumulative energy

STATUS

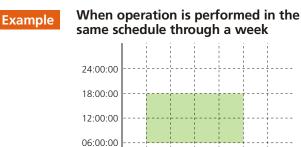
### Multi-language supported: 19 languages + user customized language

Language								
Japanese	English	Chinese	German	French				
Spanish	Italian	Russian	Greek	Turkish				
Malay	Vietnamese	Thai	Indonesian	Polish				
Czech	Swedish	Portuguese	Dutch					

## Real time clock (RTC) is provided as standard.

### Alarm information with date and time

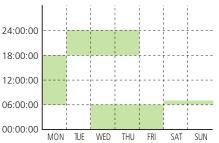
- Alarm information for last ten times is stored and displayed with date and time.
- Timer function
  - Possible to set up to four timers a week.
  - Possible to set flag holidays (20 days a year).



**Easy failure** analysis

Operation schedule can be set according to actual condition by using four timers.

#### When operation schedule varies depending on the day of the week



### Unit conversion function between PV and SV values

• Unit conversion allows you to easily set data.

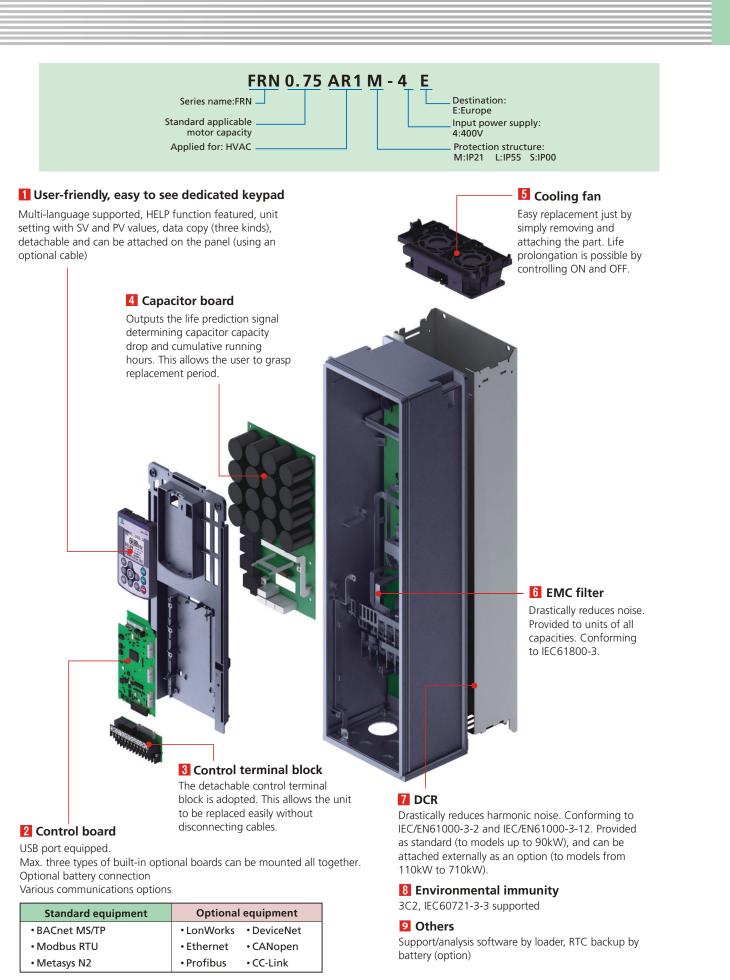
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Function	Units								
	No conversion	%	r/min	kW	m³/s				
	m³/min	m³/h	L/s	L/min	L/h				
Unit conversion	Pa	kPa	MPa	mbar	bar				
	mmHg	psi	mWG	inWG	К				
	°C	°F	ppm						

SAT SUN

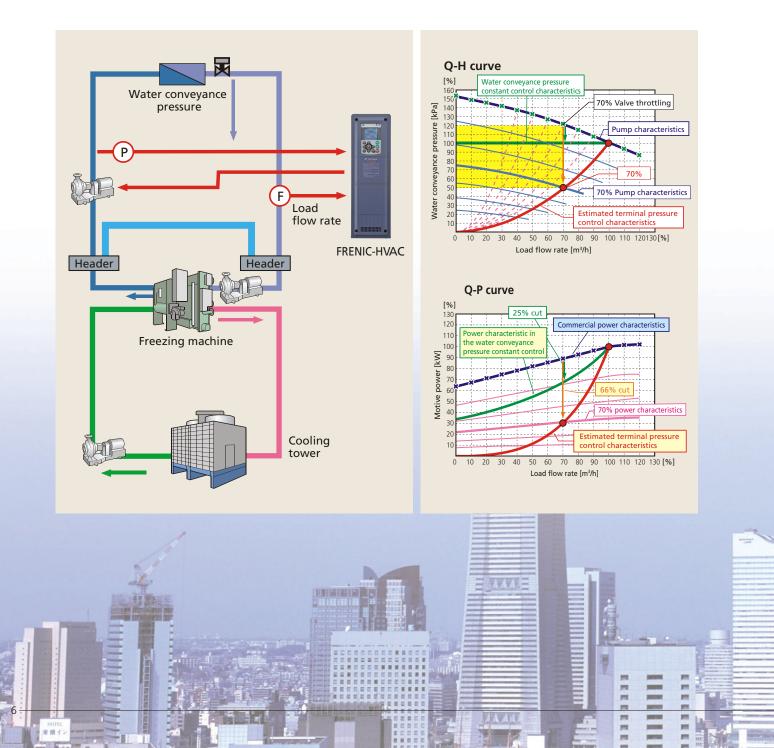




## **Functions Suitable for HVAC Use**

## **Linearization function**

This function estimates the target pressure using the load flow rate, which allows the estimated terminal pressure to be controlled. For an air-conditioning heat source system, the needed quantity of the cooling or heating water fluctuates generally in seasons or days and nights. Therefore, operations continuing in a water conveyance pressure constant control may lead to high operating unnecessary pressures on terminals at low operating state. Thus, the pump consumes an ineffectual electric power for maintaining the high water conveyance pressure. Based on the calculated value and water conveyance pressure of estimated terminal pressure using the detected load flow rate, PID control is performed. It is possible to reduce the ineffectual pump power consumption and to achieve a great energy-saving effect together with maintaining comfortable current air conditioning.



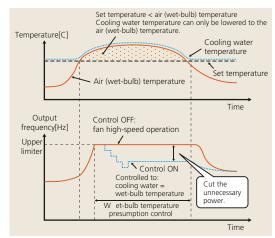


## Wet-bulb temperature presumption control

This function is optimal for controlling the fan of cooling tower. Since the wet-bulb temperature would become higher than the set temperature when the air temperature is particularly high, water temperature will not reach the set temperature. Therefore, the fan keeps rotating at high speed, failing in energy-saving operation. FRENIC-HVAC automatically estimates the wet-bulb temperature and controls the fan so that the cooling water is interlocked with the air temperature in order not to use unnecessary electric power.

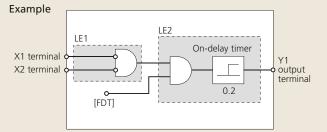
## Filter clogging prevention function

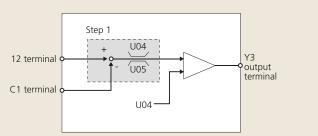
This function detects clogging of the fan filter with dust or other materials using the output current and pressure sensor value. When clogging is detected, the fan is rotated in reverse to eject dust, and then resumes rotation in forward to blow air. In addition, the function notifies you of maintenance necessity with the alarm signal.



## **Customized logic**

The customized logic interface function is provided to the inverter body. This enables forming of logic circuit and arithmetic circuit to the digital and analog input and output signals, allowing simple relay sequence to be built while processing the signals freely. 14 steps can be used.





## **Standard 4PID control**

The 4PID control is featured as standard. One PID module is used to control the output frequency of the inverter, and the other three PIDs can be used to control the external system. To utilize all of four PIDs, the optional card (OPC-AIO) needs to be mounted.

## Password

Function codes can be read/write, displayed or hidden by setting the two passwords. This prevents erroneous operation or overwriting of function codes. In addition, if a wrong password was input exceeding the specified number of times, the inverter is restricted from operating as the user is regarded as improper.

## Fire mode (forced operation)

This mode ignores (retry) the inverter protection function to continue the operation. In that way, the inverter keeps operating the fan and pump as much as possible in case of emergency such as fire.

## **Pick-up operation function**

The pick-up operation function enables smooth starts. If you wish to run a fan currently not run by the inverter and in idle mode, this function searches the speed regardless of the direction of rotation and pick up the motion smoothly. This function allows for smooth operation such as when switching the power supply from the commercial power to inverter in a momentary action.

## **Standard Specifications**

#### 3-phase, 400V series (0.75 to 710kW)

	Item	,						Specifi	cations							
Model	FRN	-HVAC	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55
Applica	ble standard motor (rated outp	out) [kW] *1	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55
	Rated capacity [kVA] *2		1.9	3.1	4.1	6.8	10	14	18	24	29	34	45	57	69	85
ngs	Voltage [V] *3		3-phase, 380 to 480V (with AVR function)													
Output ratings	Rated current [A]		2.5	4.1	5.5	9.0	13.5	18.5	24.5	32	39	45	60	75	91	112
utpu	Overload current rating															
0	Rated frequency [Hz]			110%-1min (Overload tolerated interval: compliant with IEC 61800-2) 50, 60Hz												
	Main power supply (No. of phase, volta	ne frequency)				3-nha	se 380	to 440V	, 50Hz /		a 390 to	4801/ 6	50Hz			
lpply	Control power supply auxiliary-input (N					5-рпа			se, 380 t				50112			
rer Su	Voltage, frequency variations	or or phase, vorage, regarily,		Voltage	· . 10 to	1 = 9/ /1		5 1					requency	· · · E to	E 0/	
Input Power Supply	Rated input current [A]		1.0	-				1			1					102
Input	• • • •		1.6	3.0	4.3	7.4	10.3	13.9	20.7	27.9	34.5	41.1	55.7	69.4	83.1	102
	Required power supply capacity	ty [kvA]	1.2	2.1	3.0	5.2	7.2	9.7	15	20	24	29	39	49	58	71
Braking	Braking torque [%]*5						20						10 to			
	DC braking								-	-			aking le			
EMC filt	ter (IEC/EN61800-3:2004)			Compli	ant with	EMC st	andard:	Emissio	n: 1st Env	v. (Cate	gory C2)	/ Immu	nity: 1st	and 2nd	Env.	
DC reactor (DCR)						I	Built-in (	IEC/EN6	1000-3-2	2, IEC/E	N61000	-3-12)				
Compliant with Electrical Safety Standards							UL508C	, C22.2	No.14, IE	EC/EN61	800-5-1	:2007				
"#" Enclosure (IEC/EN60529)			IP21/IP55													
Cooling	method								Fan co	oling						
Weight	/Mass [kg]	IP21/IP55	10	10	10	10	10	10	18	18	18	18	23	23	50	50
	ltem		Specifications													
Model FRN AR1 # -4E : FRENIC-HVAC		-HVAC	75	90	110	132	160	200	220	280	315	355	400	500	630	710
Applicable standard motor (rated output) [kW] <sup>*1</sup>		75	90	110	132	160	200	220	280	315	355	400	500	630	710	
	Rated capacity [kVA] *2		114	134	160	192	231	287	316	396	445	495	563	731	891	1044
ings	Voltage [V] *3		3-phase, 380 to 480V (with AVR function)													
ıt rat	Rated current [A]		150	176	210	253	304	377	415	520	585	650	740	960	1170	1370
Output ratings	Overload current rating		110%-1min (Overload tolerated interval: compliant with IEC 61800-2)													
0	Rated frequency [Hz]		50, 60Hz													
	Main power supply (No. of phase, volta	ge, freguency)	3-phase, 380 to 440V, 50Hz / 3-phase 390 to 480V, 60Hz													
Input Power Supply	Control power supply auxiliary-input (N	o. of phase, voltage, freguency)					Sing	le phase	e, 380 to	480V,	50/60Hz	2				
ver S	Voltage, frequency variations		\	Voltage:	+10 to -	15% (Ui	nbalance	rate bet	ween ph	nases is v	vithin 29	%)*4 Fre	quency :	+5 to -!	5%	
ut Po	ੱ ਦ ਸ Rated input current [A]		136	162	201	238	286	357	390	500	559	628	705	881	1115	1256
Inpi	Required power supply capacity [kVA]		95	113	140	165	199	248	271	347	388	436	489	611	773	871
Braking torque [%]*5																
Braking DC braking			10 to 15 Braking starting frequency: 0.0 to 60.0Hz, Braking time: 0.0 to 30.0s, Braking level: 0 to 60%													
EMC filter (IEC/EN61800-3:2004)		same	as 0.75	5		,			5			5		st and 2r	nd Env	
DC reactor (DCR)		to 5 Built	5kW t-in	- 5p				EC/EN61				-				
	ant with Electrical Safety Standa	ards	Juil						o.14, IEC		-		- 12/			
	losure(IEC/EN60529)		IP21/	/IP55			00C,	~~~.ZIN		00		2007				
			IFZ  /	CCIE												
	method	1024/0055	70	76			1	1	⊦an c	ooling	1	1	1			<u> </u>
weight	/Mass [kg]	IP21/IP55	70	70	62	64	0.4	00	120	140	245	245	245	220	E 20	E 20
		IP00			62	64	94	98	129	140	245	245	245	330	530	530

\*1) Applicable standard motors are the case of Fuji Electric's 4-pole standard motors.
\*2) The rated capacity indicates the case of 440V ratings.
\*3) Output voltage cannot exceed the power supply voltage.
\*4) Interphase voltage unbalance ratio [%] = (max. voltage [V] - min. voltage [V] )/3-phase average voltage [V]× 67 (See IEC61800-3.) When unbalance ratio is between 2 and 3% please use optional AC reactor (ACR).
\*5) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor)

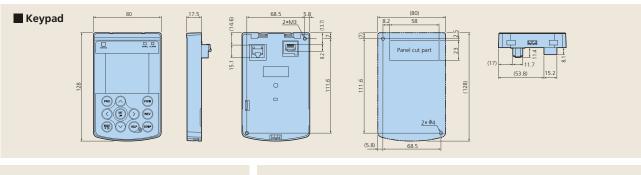
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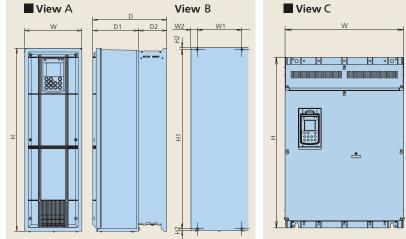


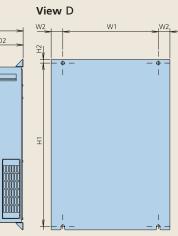
## **Outline drawing**

Power supply	Applicable standard	Inverter model		Outs	ide dime	ensions	(mm)		Mounting dimensions (			ons (mm)	)
voltage	motor (kW)	inverter model	View	W	н	D	D1	D2	View	W1	W2	H1	H2
	0.75	FRN0.75AR1 -4E											
	1.5	FRN1.5AR1 -4E											
	2.2	FRN2.2AR1 -4E		150	465					115	17	451	
	4.0	FRN4.0AR1 -4E											
	5.5	FRN5.5AR1 -4E											
	7.5	FRN7.5AR1 -4E											
	11	FRN11AR1 🗌 - 4E				262	162	100					7
	15	FRN15AR1 -4E		203	585				D			571	
	18.5	FRN18.5AR1 -4E	A	200					В	158	22		
	22	FRN22AR1 -4E								150			
	30	FRN30AR1 -4E		203	645							631	
	37	FRN37AR1 🗌-4E		205	0.5							001	
3-phase	45	FRN45AR1 🗌-4E		265	736	284	184			180		716	12
400V	55	FRN55AR1 🗌-4E		205	750	204	104			100	42	/10	12
	75	FRN75AR1 🗌-4E		300	885	368	241	127		215	12	855	
	90	FRN90AR1 🗌-4E		500	005	500	241	127		215		000	
	110	FRN110AR1S-4E	_		740	315	135					710	
	132	FRN132AR1S-4E		530	740	515	135			420		/10	
	160	FRN160AR1S-4E		550						430			
	200	FRN200AR1S-4E			1000	200	100					970	
	220	FRN220AR1S-4E			1000	360	180	100				970	15
	280	FRN280AR1S-4E	C					180	D	580	50		15
	315	FRN315AR1S-4E		680					U	500	50		
	355	FRN355AR1S-4E			1 4 0 0							4070	
	400	FRN400AR1S-4E			1400	440	260			720		1370	
	500	FRN500AR1S-4E		880						120			
	630	FRN630AR1S-4E		1000	1550	500	313	186		900		1520	
	710	FRN710AR1S-4E		1000	1550	500	515	100		500		1320	

Protective structure: M : IP21, L : IP55, S: IP00. Type of frame: up to 37 kW plastic enclosure and 45 kW and above metal enclosure.







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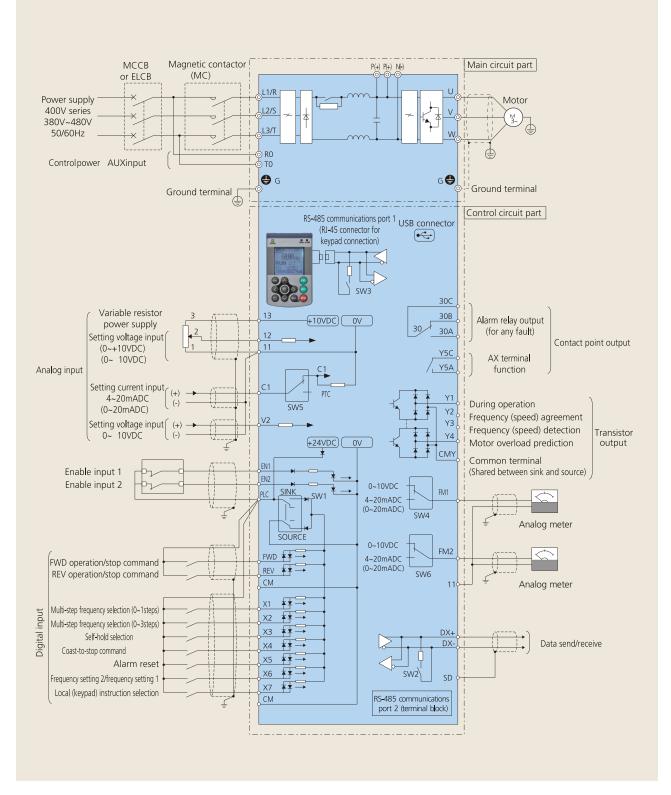
D2

D1

## **Wiring Diagram**

#### **Basic configuration diagram**

(Factory shipped condition: with SOURCE mode input and enable input function)





## Options

#### Relay output interface card (OPC-RY)

This is an optional card that converts the transistor output at terminals Y1 to Y4 on the inverter body to relay output (1c). Each card has two relay outputs, and four relay outputs are available by installing two cards.

Note: When the card is mounted, the terminals Y1 to Y4 on the inverter body

Relay output: 2 circuits built-in

 Signal type:
 1c

 Contact point capacity:
 AC250V, 0.3A cos φ =0,3

 DC48V, 0.5A (Resistance load)

#### Relay output interface card (OPC-RY2)

This optional card allows relay outputs (1a) to be added.

Relay output:	7 circuits built-in
Signal type:	1a
Contact point capacity:	AC250V, 0.3A cosφ=0,3
	DC48V, 0.5A (Resistance load)

#### Analog input interface card (OPC-AIO)

This card allows analog input and output to be used.

Analog input:	1 analog voltage input point (0~±10V)
	1 analog current input point (4~20mA)
Analog output:	1 analog voltage output point (0~±10V)
	1 analog current output point (4~20mA)

#### Analog current output interface card (OPC-AO)

This card allows two analog current output (4 to 20mA) points to be used. The card cannot be used together with OPC-AIO.

#### CC-Link communications card (OPC-CCL)

By connecting this card with the CC-Link master unit, the communications rate up to 10Mbps can be supported and the transmission distance is covered up to 1200 m in total.

No. of connection units: 42 units Communications method: CC-Link Ver1.10 and Ver2.0 Communications rate: 156kbps~

#### DeviceNet communications card (OPC-DEV)

This card enables operation instruction and frequency command to be set from the DeviceNet master, allowing operation conditions to be monitored and all the function codes to be changed and checked.

No. of connection nodes:	max. 64 units (including the master unit)
MAC ID:	0~63
Insulation:	500V DC (photocoupler insulation)
Communications rate:	500kbps/250kbps/125kbps
Network consumed power	max. 80mA, 24V DC

#### PROFIBUS DP communications card (OPC-PDP2)

This card enables operation instruction and frequency command to be set from the PROFIBUS DP master, allowing operation conditions to be monitored and all the function codes to be changed and checked.

Communications rate: 9.6kbps~12Mbps Transmission distance: ~1,200m

Connection connector: 6-pole terminal block

#### CANopen communications card (OPC-COP)

This card enables operation instruction and frequency command to be set from the CANopen master (such as PC and PLC), allowing all the function codes to be set and checked.

 No. of connection nodes
 127 units

 Communications rate:
 20k, 50k, 125k, 250k, 500k, 800k, 1Mbps

Transmission distance: ~2,500m

#### LonWorks communications card (OPC-LNW)

This card allows peripheral equipment (including a master unit) that is connected via LonWorks to be connected with the inverter, enabling operation instruction and frequency command to be set from the master unit.

#### Ethernet communications card (OPC-ETH)

Mounting the communications card OPC-ETH on the FRENIC-HVAC enables the user to control the FRENIC-HVAC as a slave unit by configuring and monitoring run and frequency commands and accessing inverter's function codes from the Ethernet master.

#### Pt100 temperature sensor input card (OPC-PT)

This product is a 2-channels resistance temperature detectors input card which can be equipped to FRENIC-HVAC series. This interface card allows the resistance temperature detector (hereafter RTD) to be directly connected without converters to the inverter and convert a temperature values into a digital value. Applicable RTD are "JPt100", "Pt100", "Ni100", "Pt1000", and "Ni1000".

#### Battery (OPK-BP)

Used for the real time clock activated while the inverter power is off. The real time clock can be operated even when no power is supplied inverter at electric power interruption.

#### Extension cable for remote operation (CB- S)

This cable is used in connection between the inverter body and the keypad.

Optional type	Length (m)
CB-5S	5
CB-3S	3
CB-1S	1



## Innovating Energy Technology

#### European Headquarters Fuji Electric Europe GmbH

Goethering 58 63067 Offenbach/Main Germany Tel.: +49 (0) 69 669029 0 Fax: +49 (0) 69 669029 58 info.inverter@fujielectric-europe.com www.fujielectric-europe.com

#### Japanese Headquarters Fuji Electric Co., Ltd.

Gate City Ohsaki East Tower, 11-2 Osaki 1-chome, Shinagawa-ku, Tokyo 141-0032 Japan Tel: +81 (0) 3 5435 7058 Fax: +81 (0) 3 5435 7420 www.fujielectric.com

#### France

### Fuji Electric France SAS

46 rue Georges Besse - ZI du Brezet 63039 Clermont-Ferrand CEDEX 02 Tel: +33 (0) 4 73 98 26 98 Fax: +33 (0) 4 73 98 26 99 sales.dpt@fujielectric.fr www.fujielectric.fr

#### Spain

#### **Fuji Electric Europe GmbH** Sucursal en España

Rda. Can Fatjo, 5 edif. D local B Parc Tecnològic del Vallès 08290 Cerdanyola del Vallès (Barcelona) Tel.: +34 (0) 935 824 333 Fax. +34 (0) 935 824 344 info.spain@fujielectric-europe.com www.fujielectric-europe.com

#### Italy **Fuji Electric Europe GmbH** Via Rizzotto 46 41126 Modena (MO) Tel.: +39 059 4734 266 Fax: +39 059 4734 294 info.italy@fujielectric-europe.com www.fujielectric-europe.com

#### Switzerland

Fuji Electric Europe GmbH Park Altenrhein 9423 Altenrhein Tel.: +41 (0) 71 858 29 49 Fax: +41 (0) 71 858 29 40 info.swiss@fujielectric-europe.com www.fujielectric-europe.com

#### United Kingdom

**Fuji Electric Europe GmbH** Tel.: +44 (0) 7989 090 783 info.uk@fujielectric-europe.com www.fujielectric-europe.com