

L03 (Vdc)							
Fmax (N)	Speed (mm/s)	Version	Motor size	Gearmotor speed (rpm)	Max Current for F max (A) 24Vdc**	Fs % base 5 min.	
3000	20	M01	51	155	9	10	
5000	10	M02	51	155	10,5	10	
2000	30	M03	51	155	7,5	20	

L03 VRS (ballscrew) (Vdc)							
Fmax (N)	Speed (mm/s)	Version	Motor sie	Gearmotor speed (rpm)	Max Current for F max (A) 24Vdc	Fs % base 5 min.	
5000	13	M01	51	155	5,5	30	

When speed is more than 40 mm/s and/or strokes longer than 350mm, check STROKE SETUP section.

BEFORE OPERATING ACTUATOR MAKE SURE YOU READ AND UNDERSTOOD BASIC OPERATIONAL INSTRUCTIONS SHOWN ON USERMANUALS, AVAILABLE FROM WEBSITE.

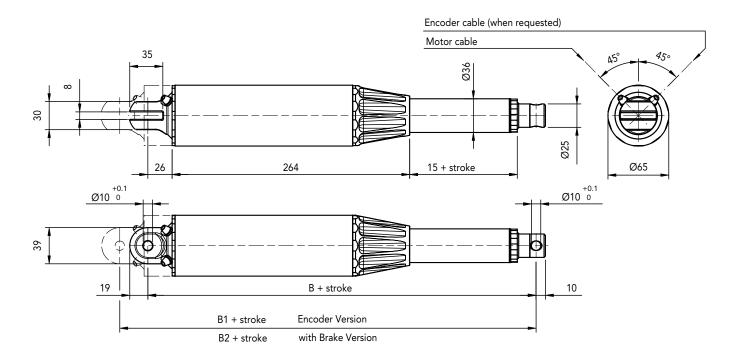
THIS DOCUMENT DISPLAYS MOST TYPICAL STANDARD FEATURES AND SETUPS: CONTACT OUR OFFICES FOR MORE.

ACTUATOR SHALL NOT COME TO MECHANICAL STROKE-END, TO AVOID FAILURES, CONSIDER MECVEL'S LIMITSWITCHES (MODEL L03-F or L03-FCM) OR PUT THEM ON MACHINE/FRAME.

<sup>\*\*</sup> For 12 Vdc power supply currents are doubled and loads are 20% lower.



## VERSION WITHOUT LIMIT-SWITCHES



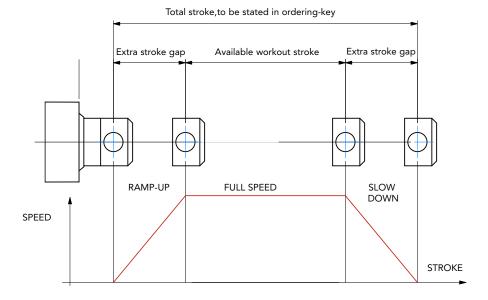
	DIMENSION	Stroke < to 320 mm.	Stroke > to 320 mm.
Version without Encoder and Brake	В	325 + stroke	336 + stroke
Version without Encoder (not compatible with brake version)	B1	355 + stroke	366 + stroke
Version without Brake (not compatible with encoder version)	B2	355 + stroke	366 + stroke

## STROKE SETUP

Useful tips for handling stroke and avoid run-on-block collision.

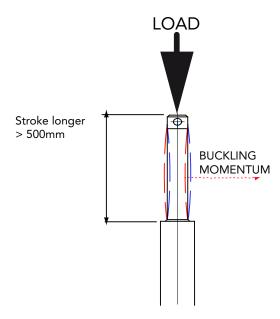
- When stroke is more than 350 mm, add 50 mm extra-stroke as guidance, and put corresponding value in ordering-key.

  WARNING SPEED-TIMING ALONG STROKELENGHT: ramps are extremely important when speed is >30 mm/s!! Inverter or PWM drive recommended!
- The more speed raises the more extra stroke has to raise too.



## **BUCKLING**

When stroke is longer than 500mm, BUCKLING can be a risk: please check mounting with our offices and/or see usermanuals.



## **IMPORTANT:**

Long strokes, even if load is low, can generate significant buckling momentums, as sketch slows. This happens when actuator is in its all-opened position: that's the reason why we recommend 100 mm extra-stroke. Pushtube will have this 100 mm-portion always inside the overtube, improving guidance against buckling.

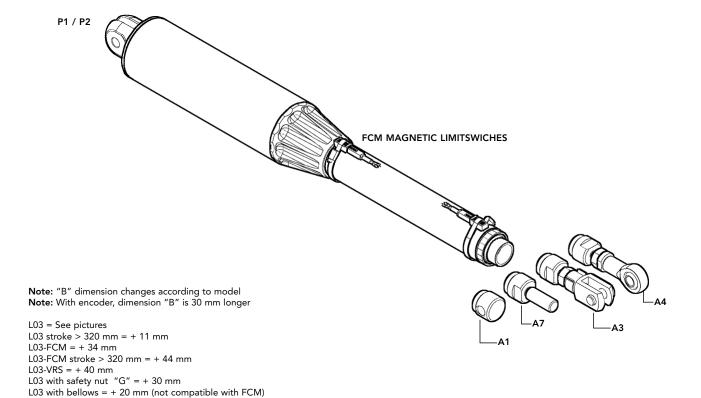
For more information on this, contact our office.



ORDERING KEY

L03/0250/M02/24/E50/2FCM0/P1/A1					1/
M10 male					
	M10 male				

**NOTE:** COMPLETE THE ORDERING KEY ADDING THE OPTIONS YOU CAN FIND IN THE "ACCESSORIES AND OPTIONS" SECTION



8 = 388 + stroke 12

A3 = YOKE + CLIP DIN 71752 / UNI 1676

